
New Delivery for Storage Rack Roll Forming Machine

To continuously increase the administration process by virtue of the rule of "sincerely, good religion and excellent are the base of company development", we commonly absorb the essence of linked goods internationally, and continually build new solutions to fulfill the requires of shoppers for New Delivery for Storage Rack Roll Forming Machine, Generally to the majority of business users and traders to offer most effective high quality solutions and great company. Warmly welcome to join us, let's innovation together, to flying dream.

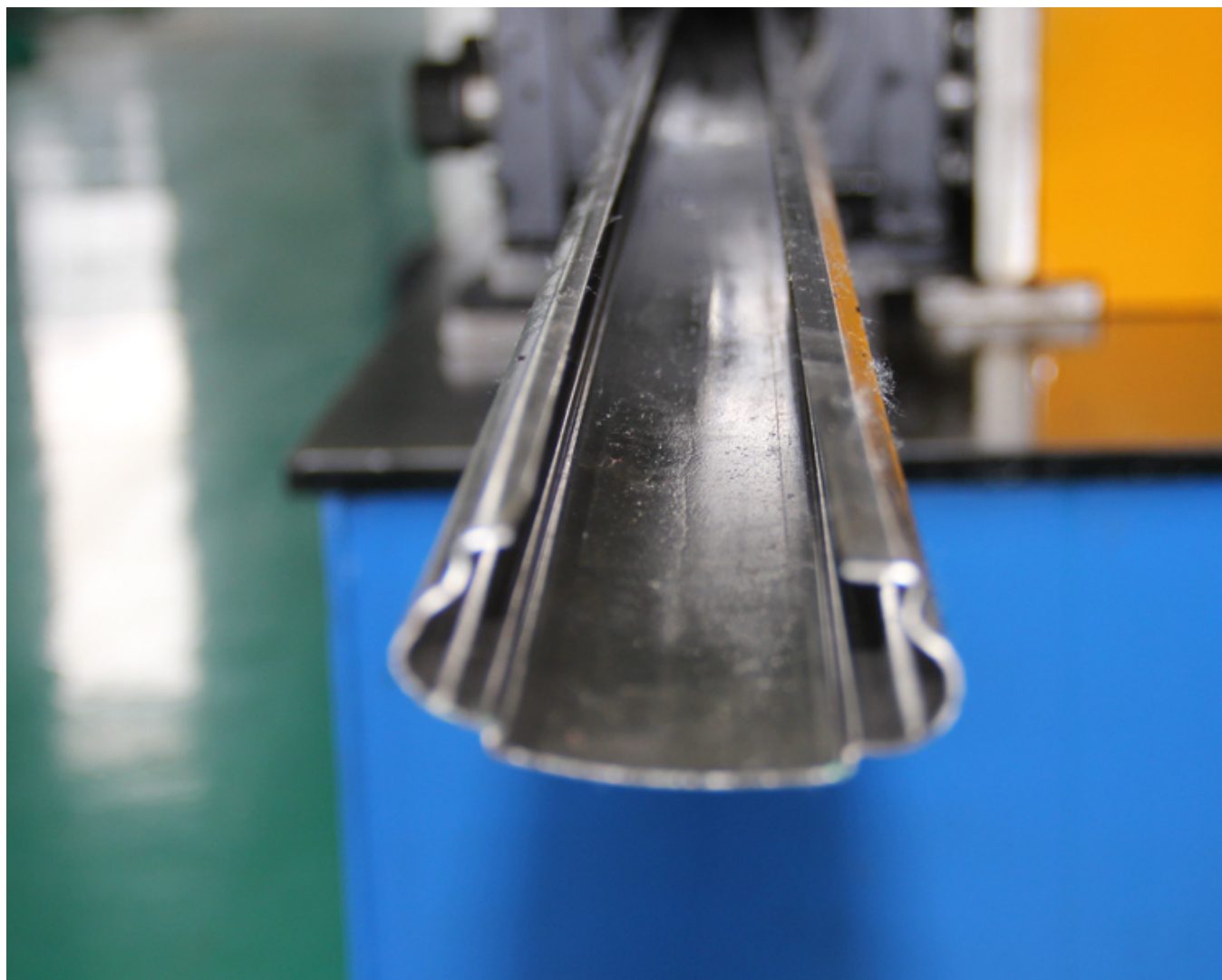
To continuously increase the administration process by virtue of the rule of "sincerely, good religion and excellent are the base of company development", we commonly absorb the essence of linked goods internationally, and continually build new solutions to fulfill the requires of shoppers for [Cold Roll Forming Machine](#), [Roll Bending Machine](#), [Roll Former Machine](#), Our company has built stable business relationships with many well-known domestic companies as well as oversea customers. With the goal of providing high quality products and solutions to customers at low cots, we've been committed to improving its capacities in research, development, manufacturing and management. We've honored to receive recognition from our customers. Till now we've got passed ISO9001 in 2005 and ISO/TS16949 in 2008. Enterprises of "quality of survival, the credibility of development" for the purpose, sincerely welcome domestic and foreign businessmen to visit to discuss cooperation.

Steel profile door frame roll forming machine parameters		
1	Material width	3 sizes. Waiting for buyer exactly profile
2	How to adjust size	Option : by PLC (It can be adjust by PLC and also in hand wheel) One side fixed and the other is adjustable by manual or PLC
3	Base frame	base frame 30 mm thick steel plate process the surface on CNC planer to keep it leveling and drill bolts and key slot by CNC
4	Rolling Speed	12-15m/min(not include cutting time)
5	Rolling Thickness	1.2-2.0mm
6	Material	GI or metal
7	Control System	PLC (Panasonic) as list in the note
8	decoiler	3 Ton manual decoiler
9	Leveling	Up in 3 roller, down in 4 roller
10	Roller Stations	About 20 stations
11	Roller Material	Gcr15, coated with chrome HRC58-62 degree
12	Shaft Material and DIA	□ 70mm, material is 45# forge steel
13	Maim Motor Power	11kw brake motor
14	Hydraulic Station Power	5.5kw
15	Hydraulic Pressure	20Mpa
16	Capacity of tonnage for punching	22Tons
17	Hydraulic pump brand	Lichao
18	Cutting	Hydraulic post-cutting for cut end product
19	Extra cutter	One more cutter for each profile
20	Material Of Cutting	Cr12Mov quenching 58-62°C
21	Electric Source	380V, 60HZ,3 phase
22	Way Of Drive	1.2 inch single chain
23	Color Of The Machine	Yellow and blue

24	Machine Type	Iron Cast
25	Emergency switch	In main machine and control panel all have emergency switch for forbid any urgently accident.
26	Protect cover	Complete mobile safety cover from roll forming to the cutter.
27	Size of the machine	L*W*H 12m*1.2m*1.2m
28	Container Need	1 x40 feet (base on final)

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

Machine picture display



Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=106293>