

# China Gold Supplier for Long Span Roof Roll Forming Machine - Low MOQ for Fcs2.0-1300 Steel Coil Slitting Line With Straightening And Cutting Device - Haixing Industrial

We insist to the theory of development of 'High excellent, Performance, Sincerity and Down-to-earth working approach' to deliver you with great provider of processing for Low MOQ for Fcs2.0-1300 Steel Coil Slitting Line With Straightening And Cutting Device, You may uncover the lowest price here. Also you are going to get good quality products and solutions and fantastic service here! You should will not be reluctant to get hold of us!

We insist to the theory of development of 'High excellent, Performance, Sincerity and Down-to-earth working approach' to deliver you with great provider of processing for [Steel Coil Slitting Line](#), [Steel Coil Slitting Lines](#), We adopted technique and quality system management, based on "customer orientated, reputation first, mutual benefit, develop with joint efforts", welcome friends to communicate and cooperate from all over the world.

Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

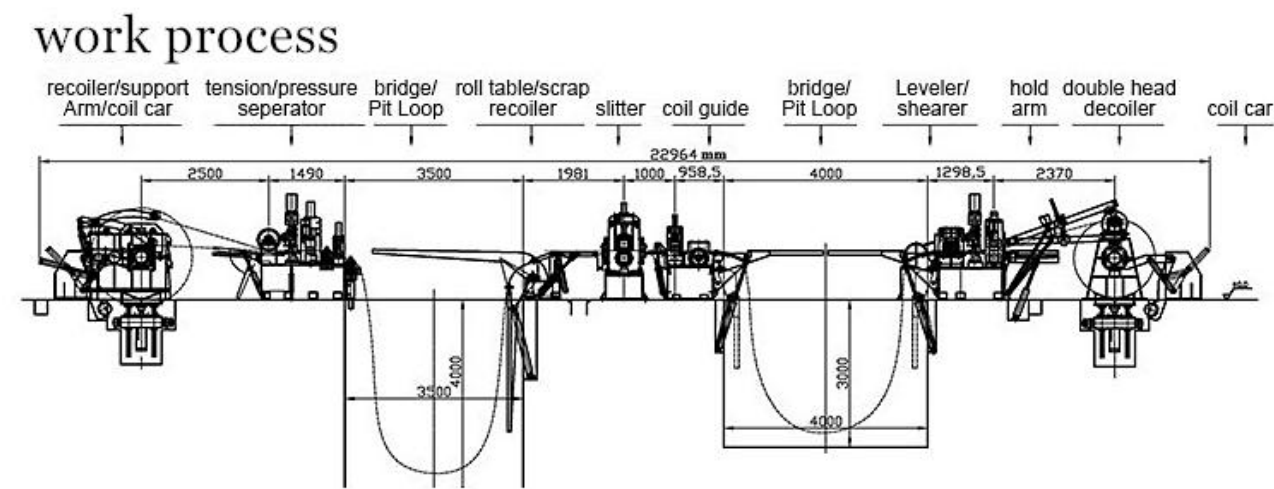
Slitting line machine parameters		
Raw Material (if the material is stainless steel, please tell in advance)	1	Material: carbon steel and others
	2	The thickness of the material: 0.4mm-6mm.
	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm
	4	Input width: 600-1600mm
Hydraulic decoiler with car	1	The inner size: 450--610mm
	2	The Max width: 1250mm
	3	The capacity: 15T 20Ton or more
Flatting and Cutting System	1	2 shafts for feeding coil, 9 shafts for flatting
	2	material of flatting: 42CrMo heat treated 50-52.
	3	hydraulic system.
	4	2 sets cutting blade
	5	width of cutting: 600mm--1220mm.
	6	the material of blade mould: Gr12MoV
	7	power: 22KW Motor with ZQ650 Reducer
Slitting system	1	The width range: 200--1300mm
	2	The precious of the width: $\pm 1$ mm
	3	The speed of slitting: 25m/min
	4	The width can be change.
	5	Material of the slitting: Cr12MoV.
	6	Hardness of slitting blade: HRC5860.
	7	Slitting: 2~3mm 6 lines.
	8	Quantity of blades: 10 sets.
	9	Width of side scrap: 3-15mm
	10	The precious of side scrap: $\pm 0.5$ mm
	11	Quantity of side scrap: 2 strips
	12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Control System	1	Screen: 3.2inch button screen
	2	PLC: Delta
Electrical collecting machine with car	1	Material inner: 550-650mm
	2	Max Coil width: 1500mm

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	3	Carrying capacity: 5T
	4	Automatic relax or collect
	5	Power: 22KW

**Working process**

Decoiler ----flatting and cutting---slitting-----flatting and collecting



**Machine picture display**



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### **Packaging Details?**

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Product link : <https://www.toprollformingmachine.com/?p=107297>