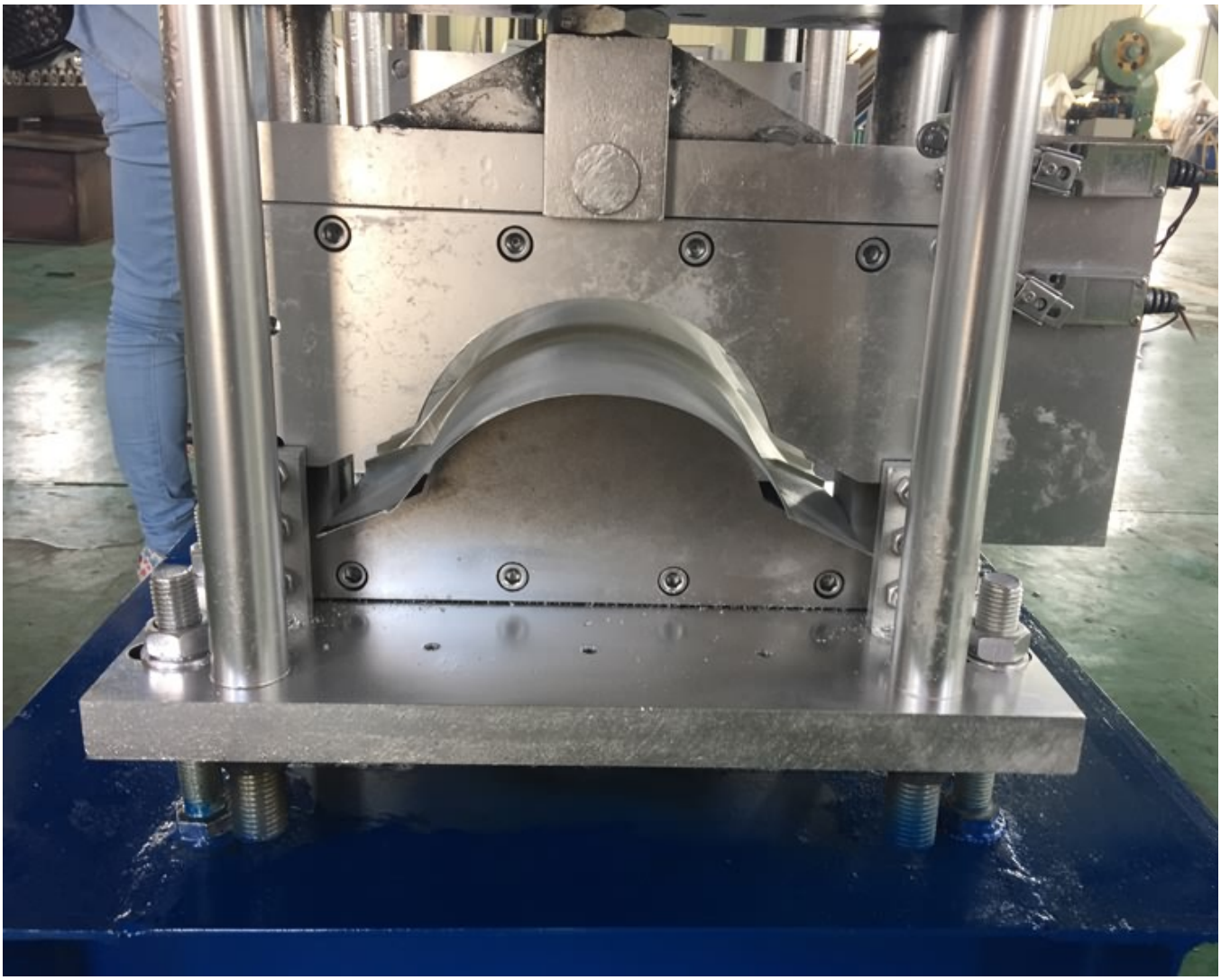
High Performance Mini High Speed Bending Machine - Roof ridge making machine - Haixing Industrial

roof ridge making machine parameters		
1	Decoiler	Manual decoiler or hydraulic decoiler
2	Raw material thickness	0.2-0.8mm
3	Material	As your requirements
4	Machine dimensions	7000*800*1500mm
5	Feeding width	According to your profile
6	Forming station	13 to 15 steps
7	Shaft diameter	75mm
8	Shaft material	High-grade 45# steel, heated and quenched
9	Roller material	High-grade 45# steel, coated with 0.05mm chrome
10	Forming speed	10-15m/minute (adjustable)
11	Transmission type	Chain transmission
12	Machine frame stand	Welded structural steel, thickness is 18mm
13	Main motor	5.5kW from Shanghai, China
14	Cutting type	Stop hydraulic cutting
15	Cutting power	3kW
16	Cutter material	Cr12 with quenched treatment HRC 58-62
17	Cutting length error	±2mm
18	Voltage	380V/50Hz and 3 or according to your requirements
19	Control system	PLC control system
20	Size of PLC	700*1000*300mm
21	PLC	Delta/Siemens

Machine details:



Roof ridge making machine package and shipment details:

Standard export packing: 1 x 40GP container, main machine naked and fastened with iron wire in the container, rollers were painted with oil and packed with plastic film, electrics devices be packed with wooden box.

Product link：https://www.toprollformingmachine.com/?p=11049