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## Well-designed Light Steel Keel Roll Forming Machine - China OEM Namibia Ibr 686 Roof Sheet Roll Forming Machine - Haixing Industrial

Which has a complete scientific excellent management technique, excellent quality and very good religion, we earn good name and occupied this field for China OEM Namibia Ibr 686 Roof Sheet Roll Forming Machine, We sincerely welcome overseas buyers to consult for that long-term cooperation as well as the mutual progress.

Which has a complete scientific excellent management technique, excellent quality and very good religion, we earn good name and occupied this field for [Ibr 686 Roof Sheet Machine](#), [Namibia Ibr 686 Rolling Machine](#), [Sheet Roll Forming Machine](#), We've been your reliable partner in international markets with the best quality items. Our advantages are innovation, flexibility and reliability which have been built during the last twenty years. We focus on providing service for our clients as a key element in strengthening our long-term relationships. Our continual availability of high grade merchandise in combination with our excellent pre-sales and after-sales service ensures strong competitiveness in an increasingly globalized market.

IBR roof sheets made of IBR roof panel roll forming machines generally refers to a profiled tile of an effective width of 686.

Roof roll forming machine parameters		
1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm or 940mm
12	Effective width	686mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Components:

Manual un-coiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

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Main machine of roll forming: 1 set

Electric-motor: 1 set

Cutting device: 1 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Machine picture display



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Packaging Details :

1. machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=110918>