China OEM Decoiler And Shearing Machine - Corrugated Roof Double Layer Roll Forming Machine - Haixing Industrial

Parameters of corrugated roof double layer roll forming machine

1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm
12	Effective width	840mm, 850mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Machine photos



Components of double layer corrugated roof sheet making machine

No.	Name	Unit	Quantity
1	Manual decoiler	Set	1
2	Main forming machine	Set	1
3	PLC control system	Set	1
4	Hydraulic pump station	Set	1
5	Post cut	Set	1
6	Electric motor	Set	1
7	Output table	Set	1

Terms:

1. Delivery: within 60 days after receiving the deposit.

2. Package: export standard package for container.

3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Our company owned professional design team, we can design different profile according customer's demands.

FAQ

Q:Are you a manufacturer?

A:Yes absolutely. Welcome a lot for your visiting to us.

Q:What's the delivery time?

A: Normally will take 60 days, for small lines will take 30 days.

Q:Do you have after-sale support?

A:Yes, we're always here for giving you advice and support for technical details since we have senior technician.

Product link：https://www.toprollformingmachine.com/?p=11165