Factory supplied Metal Decoiling Machine -Slitting Line Machine - Haixing Industrial

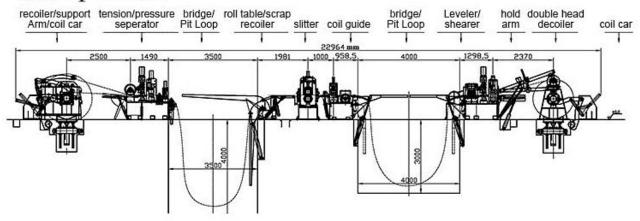
Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

| Raw Material (if the material is stainless atteel, please tell in advance) 1 Material: carbon steel and others steel, please tell in advance) 4 The thickness of the material: 0.4mm-6mm. 30 Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm Hydraulic decoiler with car 1 The inner size: 450610mm Flatting and Cutting 2 The Max width: 1250mm 3 The capacity: 15T 20Ton or more Flatting and Cutting 2 shafts for feeding coil, 9 shafts for flatting System 2 material of flatting: 42CrMo heat treated 50-52. 3 hydraulic system. 4 2 sets cutting blade 5 width of cutting: 600mm-1220mm. 6 the material of blade mould: Gr12MoV 7 power: 22KW Motor with ZQ650 Reducer Slitting system 1 The width range: 200-1300mm 2 The precious of the width: ±1mm 3 The speed of slitting: 25m/min 4 The width can be change. 5 Material of the slitting: Dade: HRC5860. 6 Hardness of slitting: blade: HRC5860. 7 Slitting: 2-3mm 6 lines | | | Slitting line machine parameters |
|--|-----------------------|----|---|
| steel, please tell in advance) Hydraulic decoiler with car Hydraulic decoiler with car Flatting and Cutting System Flatting and Cutting 1 2 shafts for feeding coil, 9 shafts for flatting 2 material of flatting; 42CrMo heat treated 50-52. A | Raw Material (if the | 1 | |
| Advance 4 | material is stainless | 2 | The thickness of the material: 0.4mm-6mm. |
| Hydraulic decoiler with car 2 | steel, please tell in | 3 | Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm |
| The Max width: 1250mm | advance) | 4 | Input width: 600-1600mm |
| 3 | Hydraulic decoiler | 1 | The inner size: 450610mm |
| Flatting and Cutting System 1 | with car | | The Max width: 1250mm |
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| 3 | Flatting and Cutting | 1 | |
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| 12 Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer. Control System 1 Screen: 3.2inch button screen 2 PLC: Delta Electrical collecting machine with car 2 Material inner: 550-650mm 3 Carrying capacity: 5T 4 Automatic relax or collect | | 10 | The precious of side scrap: ±0.5mm |
| Control System 2 PLC: Delta Electrical collecting 1 Material inner: 550-650mm machine with car 2 Max Coil width: 1500mm Carrying capacity: 5T 4 Automatic relax or collect | | | |
| 2 PLC: Delta | | 12 | Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer. |
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| 3 Carrying capacity: 5T 4 Automatic relax or collect | | 1 | |
| 4 Automatic relax or collect | machine with car | | Max Coil width: 1500mm |
| | | 3 | |
| Power: 22KW | | | |
| 1011011 22111 | | 5 | Power: 22KW |

Working process

Decoiler ----flatting and cutting----flatting and collecting

work process



Machine picture display





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| Packaging Details? |
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| 1. Machine is covered by plastic film. |
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| 2. PLC control box, spare parts and other small parts are packed by wooden carton box. |
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| 2. PLC control box, spare parts and other small parts are packed by wooden carton box. Product link: https://www.toprollformingmachine.com/?p=11534 |
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