
Factory Cheap Hot Sandwich Panel Manufacturing Line - OEM/ODM China Steel Roof Truss Making Machinery Metal Roll Forming U C Z Purlin Machines - Haixing Industrial

We've got a highly efficient group to deal with inquiries from shoppers. Our purpose is "100% client fulfillment by our product high-quality, price tag & our staff service" and enjoy a superb reputation amongst clientele. With quite a few factories, we will provide a wide variety of OEM/ODM China Steel Roof Truss Making Machinery Metal Roll Forming U C Z Purlin Machines, We are sincerely looking forward to creating superior cooperative relationships with clients from in the home and overseas for creating a vibrant foreseeable future together.

We've got a highly efficient group to deal with inquiries from shoppers. Our purpose is "100% client fulfillment by our product high-quality, price tag & our staff service" and enjoy a superb reputation amongst clientele. With quite a few factories, we will provide a wide variety of [Making Machinery](#), [Purlin Machine](#), [U C Z Purlin Machines](#), Our monthly output is more than 5000pcs. We have set up a strict quality control system. Please feel free to contact us for further information. We hope that we can establish long-term business relationships with you and carry out business on a mutually beneficial basis. We are and will be always trying our best to serve you.

Automatic CZ interchange purlin machine process flow:

Manual decoiler-- punching hole-- roll forming machine-- molding press-- PLC control box-- hydraulic system-- post cut-- output table.

Purlin roll forming machine		
1	Suitable to process	Steel plate
2	Rollers	18 rows(Before and after the leveling and contains no lead to send passes)
3	Dimensions	11*1.3*1.5m
4	Power	11.5kw+7.5kw
5	Thickness of the plate	1-3mm
6	Productivity	8-10m/min
7	Middle plate thickness	20mm
8	Driving ways	2.6-inch China wheels and link chain
9	Diameter and material of the forming axis	80mm
10	Weight	About 8.5T
11	Voltage	380V 50HZ3 phase
12	Roll material	GCr15(bearing steel)hard chrome plated after heat treatment
13	Shaft material	40Cr Modulation of heat treatment after polishing hard chromium plating
14	On both sides of the wall material	A3 steel
15	Frame	International H-beam
16	Blade material	Cr12Mov
17	Forming wheel	Bearing steel quenching

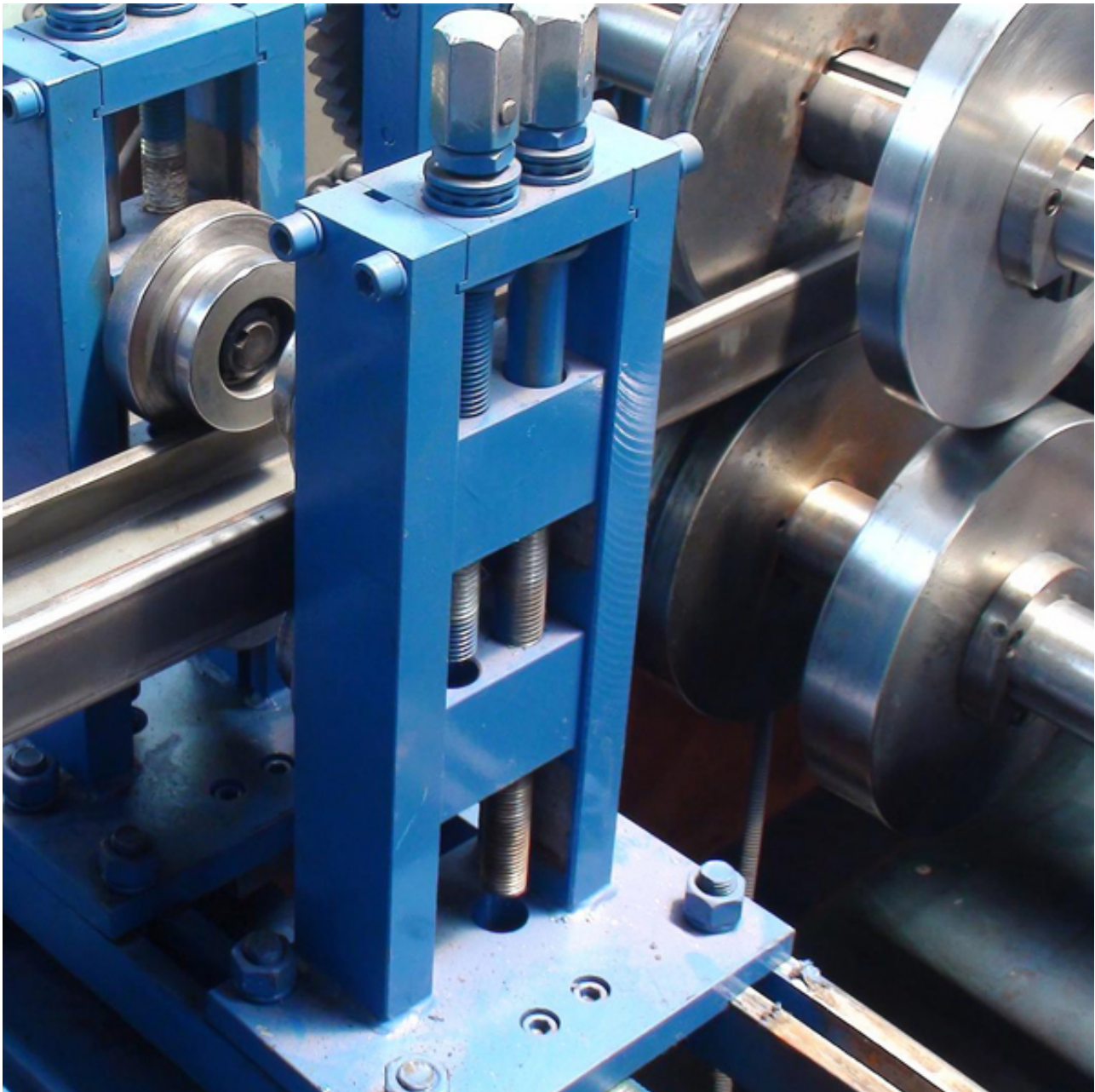
The machine comprises the following parts:

Single-end feeding machine(max capacity 5T), Feeding leveling, Forming system, Straightening

mechanism(one word original), At single + double holes, After forming shear system, Supporting material platform(6m)

Machine picture display





Terms:

1. Delivery: within 60 days after receiving the deposit
2. Package: export standard package for container
3. Payment: TT(30% by TT in advance, 70% by TT after inspect the machine before delivery)

Advantages of our roll forming machines

- 1, Our machine can use galvanized steel, color steel plate or aluminum plate as material board.

2, Using computer control, PLC display. Therefore the machine is easy to operate, stable and reliable operation, durable, maintenance-free.

3. We can manufacture and design various roll forming machines according to customer requirements.

Product link : <https://www.toprollformingmachine.com/?p=116719>