## Hot New Products Z Purlin Machine -Slitting Line Machine - Haixing Industrial

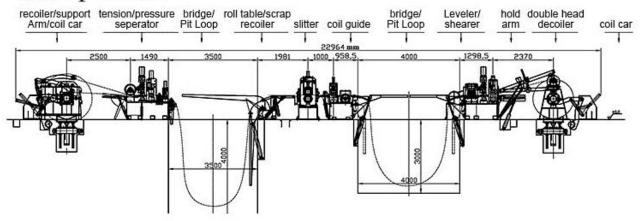
Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

| Raw Material (if the material is stainless atteel, please tell in advance)         1         Material: carbon steel and others           steel, please tell in advance)         4         The thickness of the material: 0.4mm-6mm.         30 Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm           Hydraulic decoiler with car         1         The inner size: 450610mm           Flatting and Cutting         2         The Max width: 1250mm           3         The capacity: 15T 20Ton or more           Flatting and Cutting         2         shafts for feeding coil, 9 shafts for flatting           System         2         material of flatting: 42CrMo heat treated 50-52.           3         hydraulic system.           4         2 sets cutting blade           5         width of cutting: 600mm-1220mm.           6         the material of blade mould: Gr12MoV           7         power: 22KW Motor with ZQ650 Reducer           Slitting system         1         The width range: 200-1300mm           2         The precious of the width: ±1mm           3         The speed of slitting: 25m/min           4         The width can be change.           5         Material of the slitting: Dade: HRC5860.           6         Hardness of slitting: blade: HRC5860.           7         Slitting: 2-3mm 6 lines   |                       |    | Slitting line machine parameters                            |
|--|-----------------------|----|---|
| steel, please tell in advance)  Hydraulic decoiler with car  Hydraulic decoiler with car  Flatting and Cutting System  Flatting and Cutting 1 2 shafts for feeding coil, 9 shafts for flatting 2 material of flatting; 42CrMo heat treated 50-52.    A   | Raw Material (if the  | 1  |   |
| Advance   4  | material is stainless | 2  | The thickness of the material: 0.4mm-6mm.                   |
| Hydraulic decoiler with car   2  | steel, please tell in | 3  | Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm |
| The Max width: 1250mm  | advance)              | 4  | Input width: 600-1600mm                                     |
| 3  | Hydraulic decoiler    | 1  | The inner size: 450610mm                                    |
| Flatting and Cutting System  1   | with car              |    | The Max width: 1250mm                                       |
| System  2 material of flatting: 42CrMo heat treated 50-52. 3 hydraulic system. 4 2 sets cutting blade 5 width of cutting: 600mm1220mm. 6 the material of blade mould: Gr12MoV 7 power: 22KW Motor with ZQ650 Reducer  Slitting system 1 The width range: 2001300mm 2 The precious of the width: ±1mm 3 The speed of slitting: 25m/min 4 The width can be change. 5 Material of the slitting: Cr12MoV. 6 Hardness of slitting blade: HRC5860. 7 Slitting: 2~3mm 6 lines. 8 Quantity of blades: 10 sets. 9 Width of side scrap: 3-15mm 10 The precious of side scrap: ±0.5mm 11 Quantity of side scrap: 2 strips 12 Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.  Control System 1 Screen: 3.2inch button screen 2 PLC: Delta  Electrical collecting machine with car 3 Carrying capacity: 5T 4 Automatic relax or collect  |                       | 3  | The capacity: 15T 20Ton or more                             |
| 3  | Flatting and Cutting  | 1  |   |
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| 5   width of cutting: 600mm-1220mm.  |                       | 3  | Ţ Ţ   |
| 6  |                       | 4  |   |
| 7  |                       |    |   |
| Slitting system    1   |                       |    | the material of blade mould: Gr12MoV                        |
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| The speed of slitting: 25m/min  The width can be change.  Material of the slitting: Cr12MoV.  Hardness of slitting blade: HRC5860.  Slitting: 2~3mm 6 lines.  Quantity of blades: 10 sets.  Width of side scrap: 3-15mm  Duantity of side scrap: 2 strips  Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.  Control System  Puc: Delta  Electrical collecting machine with car  Max Coil width: 1500mm  Carrying capacity: 5T  Automatic relax or collect  | Slitting system       | 1  | The width range: 2001300mm                                  |
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| 11   Quantity of side scrap: 2 strips   12   Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.   Control System   1   Screen: 3.2inch button screen   2   PLC: Delta   Electrical collecting   1   Material inner: 550-650mm   2   Max Coil width: 1500mm   3   Carrying capacity: 5T   4   Automatic relax or collect   Automatic relax or collect   Control System   2   Carrying capacity: 5T   Carrying capaci |                       | 9  |   |
| 12   Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.   Control System   1   Screen: 3.2inch button screen     2   PLC: Delta     Electrical collecting machine with car   2   Material inner: 550-650mm     3   Carrying capacity: 5T     4   Automatic relax or collect   |                       | 10 | The precious of side scrap: ±0.5mm                          |
| Control System  2 PLC: Delta  Electrical collecting 1 Material inner: 550-650mm  machine with car  2 Max Coil width: 1500mm  Carrying capacity: 5T  4 Automatic relax or collect   |                       |    |   |
| 2 PLC: Delta   |                       | 12 | Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer. |
| Electrical collecting machine with car 2 Material inner: 550-650mm  Carrying capacity: 5T  Automatic relax or collect  | Control System        |    | Screen: 3.2inch button screen                               |
| machine with car  2 Max Coil width: 1500mm  3 Carrying capacity: 5T  4 Automatic relax or collect  |                       | 2  |   |
| 3 Carrying capacity: 5T 4 Automatic relax or collect   |                       | 1  |   |
| 4 Automatic relax or collect   | machine with car      |    | Max Coil width: 1500mm                                      |
|  |                       | 3  |   |
| Power: 22KW  |                       |    |   |
| 1011011 22111  |                       | 5  | Power: 22KW   |

Working process

Decoiler ----flatting and cutting----flatting and collecting

## work process



## Machine picture display





| Packaging Details?  |
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| 1. Machine is covered by plastic film.  |
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|   |
| 2 PLC control box spare parts and other small parts are packed by wooden carton box   |
| 2. PLC control box, spare parts and other small parts are packed by wooden carton box.  |
| 2. PLC control box, spare parts and other small parts are packed by wooden carton box.  |
|   |
| 2. PLC control box, spare parts and other small parts are packed by wooden carton box.  Product link: <a href="https://www.toprollformingmachine.com/?p=11817">https://www.toprollformingmachine.com/?p=11817</a> |
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