Chinese wholesale Metal Guardrail For Road -Double Layer Corrugated Roof Sheet Making Machine - Haixing Industrial

Parameters of double layer corrugated roof sheet making machine

1	Main motor power	4kW, 3-phase or as your requests	
2	Hydraulic motor power	3kW	
3	Hydraulic pressure	10-12MPa	
4	Voltage	380V/3-phase/50Hz (or as your requirements)	
5	Control system	PLC delta inverter	
6	Mainframe	300/350mm H-beam or 350mm	
7	Backboard thickness	16mm	
8	Chain size	1 Inch	
9	Feeding material	color steel coils	
10	Feeding thickness	0.3-0.8mm	
11	Feeding width	1000mm	
12	Effective width	840mm, 850mm	
13	Productivity	0-15/min	
14	Roll station	13 roll steps (according to different design)	
15	Roller diameter	70mm (depends on different design)	
16	Roller material	45# steel	
17	Cutter material	Cr12	
18	Cr-plating size	0.05mm	
19	Overall size	6800*1400*1150mm	
20	Total weight	4.8 tons	

Machine photos



Components of double layer corrugated roof sheet making machine

No.	Name	Unit	Quantity
1	Manual decoiler	Set	1
2	Main forming machine	Set	1
3	PLC control system	Set	1
4	Hydraulic pump station	Set	1
5	Post cut	Set	1
6	Electric motor	Set	1
7	Output table	Set	1

Terms:

- 1. Delivery: within 60 days after receiving the deposit.
- 2. Package: export standard package for container.
- 3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Our company owned professional design team, we can design different profile according customer's demands.

Product link : <u>https://www.toprollformingmachine.com/?p=11888</u>