Manufactur standard Metal Decoil Leveling Line - Double Layer Roofing Roll Forming Machine - Haixing Industrial

Double layer roofing roll forming machines can press two types of tiles of different versions. It can produce various of steel roof and wall panel, it is a new building materials, the products are widely used as the roof and wall of factory, warehouse, garage, gymnasium, exhibition center, cinema, theater, etc.

Double Layer Roofing Roll Forming Machine		
1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm
12	Effective width	840mm, 850mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Components:

Manual un-coiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 2set

Electric-motor: 1 set

Cutting device: 2 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Machine picture display



Packaging Details：

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

FAQ

Q:Are you a manufacturer?

A:Yes absolutely. Welcome a lot for your visiting to us.

Q:What's the delivery time?

A: Normally will take 60 days, for small lines will take 30 days.

Q:Do you have after-sale support?

A:Yes, we're always here for giving you advice and support for technical details since we have senior technician.

Product link：https://www.toprollformingmachine.com/?p=11890