## One of Hottest for Deck Sheet Roll Forming Machine -Slitting Line Machine - Haixing Industrial

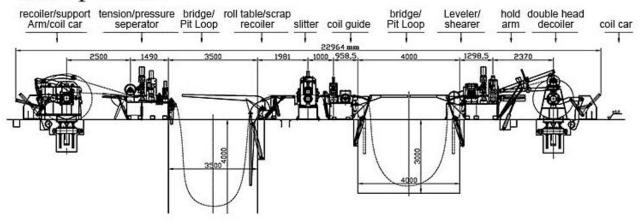
Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

Raw Material (if the material is stainless atteel, please tell in advance)         1         Material: carbon steel and others           steel, please tell in advance)         4         The thickness of the material: 0.4mm-6mm.         30 Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm           Hydraulic decoiler with car         1         The inner size: 450610mm           Flatting and Cutting         2         The Max width: 1250mm           3         The capacity: 15T 20Ton or more           Flatting and Cutting         2         shafts for feeding coil, 9 shafts for flatting           System         2         material of flatting: 42CrMo heat treated 50-52.           3         hydraulic system.           4         2 sets cutting blade           5         width of cutting: 600mm-1220mm.           6         the material of blade mould: Gr12MoV           7         power: 22KW Motor with ZQ650 Reducer           Slitting system         1         The width range: 200-1300mm           2         The precious of the width: ±1mm           3         The speed of slitting: 25m/min           4         The width can be change.           5         Material of the slitting: Dade: HRC5860.           6         Hardness of slitting: blade: HRC5860.           7         Slitting: 2-3mm 6 lines			Slitting line machine parameters
steel, please tell in advance)  Hydraulic decoiler with car  Hydraulic decoiler with car  Flatting and Cutting System  Flatting and Cutting 1 2 shafts for feeding coil, 9 shafts for flatting 2 material of flatting; 42CrMo heat treated 50-52.    A	Raw Material (if the	1	
Advance   4	material is stainless	2	The thickness of the material: 0.4mm-6mm.
Hydraulic decoiler with car   2	steel, please tell in	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm
The Max width: 1250mm	advance)	4	Input width: 600-1600mm
3	Hydraulic decoiler	1	The inner size: 450610mm
Flatting and Cutting System  1	with car		The Max width: 1250mm
System  2 material of flatting: 42CrMo heat treated 50-52. 3 hydraulic system. 4 2 sets cutting blade 5 width of cutting: 600mm1220mm. 6 the material of blade mould: Gr12MoV 7 power: 22KW Motor with ZQ650 Reducer  Slitting system 1 The width range: 2001300mm 2 The precious of the width: ±1mm 3 The speed of slitting: 25m/min 4 The width can be change. 5 Material of the slitting: Cr12MoV. 6 Hardness of slitting blade: HRC5860. 7 Slitting: 2~3mm 6 lines. 8 Quantity of blades: 10 sets. 9 Width of side scrap: 3-15mm 10 The precious of side scrap: ±0.5mm 11 Quantity of side scrap: 2 strips 12 Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.  Control System 1 Screen: 3.2inch button screen 2 PLC: Delta  Electrical collecting machine with car 3 Carrying capacity: 5T 4 Automatic relax or collect		3	The capacity: 15T 20Ton or more
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Control System  2 PLC: Delta  Electrical collecting 1 Material inner: 550-650mm  machine with car  2 Max Coil width: 1500mm  Carrying capacity: 5T  4 Automatic relax or collect			
2 PLC: Delta		12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Electrical collecting machine with car 2 Material inner: 550-650mm  Carrying capacity: 5T  Automatic relax or collect	Control System		Screen: 3.2inch button screen
machine with car  2 Max Coil width: 1500mm  3 Carrying capacity: 5T  4 Automatic relax or collect		2	
3 Carrying capacity: 5T 4 Automatic relax or collect		1	
4 Automatic relax or collect	machine with car		Max Coil width: 1500mm
		3	
Power: 22KW			
1011011 22111		5	Power: 22KW

Working process

Decoiler ----flatting and cutting----flatting and collecting

## work process



## Machine picture display





Packaging Datails?
Packaging Details?
1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.
Product link: <a href="https://www.toprollformingmachine.com/?p=11988">https://www.toprollformingmachine.com/?p=11988</a>