Factory source Deck Floor Forming Machine - Corrugated Sheet Metal Roofing Roll Forming Machine - Haixing Industrial

Parameters of corrugated sheet metal roofing roll forming machine

1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm
12	Effective width	850mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Components:

Manual un-coiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 1 set

Electric-motor: 1 set

Cutting device: 1 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Photos：



Sales Service:

1.We provide the technical support for whole life of our machines.

2.If buyers need the technician to go abroad, we will arrange the technician, but the buyers should take all the cost ,including visa, round trip ticket etc.

Company introduction details
Haixing Industrial Group Co., Ltd. is the biggest and strongest in north China. Our factory is specialized in manufacturing color steel forming machinery, C&Z purlin machine, glazed tile forming machine, steel structural floor panel roll forming machine, sandwich panel roll forming machine, highway guardrail forming machine and other cold roll forming machines.

Product link：https://www.toprollformingmachine.com/?p=12036