

---

## Quality Inspection for Round Downspout Pipe Making Machine - Metal Sheet Cut To Length Line Machine - Haixing Industrial

Cut to length machine technical parameters		
1	Material type	Pre-painted steel or aluminum coil, galvanized steel coils, GI, PPGI, GL, PPGL
2	Thickness	0.3-1.0mm
3	Width	Max. 1250mm
4	Yield strength	235-345Mpa
5	Slitting width	80mm-1250mm
6	Slitter material	Cr12 mould steel
7	Cutter material	Cr12 mould steel
8	Quantity of slitting blade	6 pairs
9	Working speed	15 times/min
10	Type of cutting	length-set cutting
11	Size of machine	2500mm*1700mm*1400mm
12	Control mode	Mitsubishi PLC
13	Operating mode	Operation buttons + Mitsubishi touching screen
14	Electric condition	380V/3phase/50Hz (or according to customers requirement)
15	Main motor power	4 KW
16	Hydraulic station power	2.2 KW

Metal Sheet Cut To Length Line Machine picture display



---

Components:

Decoiler: 1set

Guiding device: 1set

Leveling system: 1set

Hydraulic cutting system: 1set

PLC controlling system: 1set

Slitter device: 1set

Outputs table: 2 pieces

Product link : <https://www.toprollformingmachine.com/?p=12137>