
2017 Latest Design Cold C Z Purlin Roll Forming Machine - Corrugated Roof Double Layer Roll Forming Machine - Haixing Industrial

Parameters of corrugated roof double layer roll forming machine

| | | |
|----|-----------------------|---|
| 1 | Main motor power | 4kW, 3-phase or as your requests |
| 2 | Hydraulic motor power | 3kW |
| 3 | Hydraulic pressure | 10-12MPa |
| 4 | Voltage | 380V/3-phase/50Hz (or as your requirements) |
| 5 | Control system | PLC delta inverter |
| 6 | Mainframe | 300/350mm H-beam or 350mm |
| 7 | Backboard thickness | 16mm |
| 8 | Chain size | 1 Inch |
| 9 | Feeding material | color steel coils |
| 10 | Feeding thickness | 0.3-0.8mm |
| 11 | Feeding width | 1000mm |
| 12 | Effective width | 840mm, 850mm |
| 13 | Productivity | 0-15/min |
| 14 | Roll station | 13 roll steps (according to different design) |
| 15 | Roller diameter | 70mm (depends on different design) |
| 16 | Roller material | 45# steel |
| 17 | Cutter material | Cr12 |
| 18 | Cr-plating size | 0.05mm |
| 19 | Overall size | 6800*1400*1150mm |
| 20 | Total weight | 4.8 tons |

Machine photos



Components of double layer corrugated roof sheet making machine

| No. | Name | Unit | Quantity |
|-----|------------------------|------|----------|
| 1 | Manual decoiler | Set | 1 |
| 2 | Main forming machine | Set | 1 |
| 3 | PLC control system | Set | 1 |
| 4 | Hydraulic pump station | Set | 1 |
| 5 | Post cut | Set | 1 |
| 6 | Electric motor | Set | 1 |
| 7 | Output table | Set | 1 |

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Our company owned professional design team, we can design different profile according customer's demands.

FAQ

Q:Are you a manufacturer?

A:Yes absolutely. Welcome a lot for your visiting to us.

Q:What's the delivery time?

A: Normally will take 60 days, for small lines will take 30 days.

Q:Do you have after-sale support?

A:Yes, we're always here for giving you advice and support for technical details since we have senior technician.

Product link : <https://www.toprollformingmachine.com/?p=12551>