
Wholesale Price Edge Band Slitting Machine - Corrugated Sheet Metal Roofing Roll Forming Machine - Haixing Industrial

Parameters of corrugated sheet metal roofing roll forming machine

| | | |
|----|-----------------------|---|
| 1 | Main motor power | 4kW, 3-phase or as your requests |
| 2 | Hydraulic motor power | 3kW |
| 3 | Hydraulic pressure | 10-12MPa |
| 4 | Voltage | 380V/3-phase/50Hz (or as your requirements) |
| 5 | Control system | PLC delta inverter |
| 6 | Mainframe | 300/350mm H-beam or 350mm |
| 7 | Backboard thickness | 16mm |
| 8 | Chain size | 1 Inch |
| 9 | Feeding material | color steel coils |
| 10 | Feeding thickness | 0.3-0.8mm |
| 11 | Feeding width | 1000mm |
| 12 | Effective width | 850mm |
| 13 | Productivity | 0-15/min |
| 14 | Roll station | 13 roll steps (according to different design) |
| 15 | Roller diameter | 70mm (depends on different design) |
| 16 | Roller material | 45# steel |
| 17 | Cutter material | Cr12 |
| 18 | Cr-plating size | 0.05mm |
| 19 | Overall size | 6800*1400*1150mm |
| 20 | Total weight | 4.8 tons |

Components:

Manual un-coiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 1 set

Electric-motor: 1 set

Cutting device: 1 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Photos :



Sales Service:

- 1.We provide the technical support for whole life of our machines.
- 2.If buyers need the technician to go abroad, we will arrange the technician, but the buyers should take all the cost ,including visa, round trip ticket etc.

Company introduction details

Haixing Industrial Group Co., Ltd. is the biggest and strongest in north China. Our factory is specialized in manufacturing color steel forming machinery, C&Z purlin machine, glazed tile forming machine, steel structural floor panel roll forming machine, sandwich panel roll forming machine, highway guardrail forming machine and other cold roll forming machines.

Product link : <https://www.toprollformingmachine.com/?p=12584>