

---

## Factory directly supply Gutter Making Machine - Double Layer Metal Tile Making Machine - Haixing Industrial

Our company has a professional foreign trade and design team. Various roll forming machines can be made. You only need to contact us.

Double Layer Metal Tile Making Machine parameters		
1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm
12	Effective width	840mm, 850mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Machine picture display

Components of Double Layer Metal Tile Making Machine

No.	Name	Unit	Quantity
1	Manual decoiler	Set	1
2	Main forming machine	Set	1
3	PLC control system	Set	1
4	Hydraulic pump station	Set	1
5	Post cut	Set	1
6	Electric motor	Set	1
7	Output table	Set	1



---

Product link : <https://www.toprollformingmachine.com/?p=12668>