## Cheapest Factory Hydraulic Metal Decoiler And Slitting Machine Line

Assume full accountability to fulfill all demands of our purchasers; attain continual advancements by marketing the advancement of our clientele; grow to be the final permanent cooperative partner of purchasers and maximize the interests of purchasers for Cheapest Factory Hydraulic Metal Decoiler And Slitting Machine Line, With our rules of " small business status, partner trust and mutual benefit", welcome all of you to definitely get the job done jointly, mature jointly.

Assume full accountability to fulfill all demands of our purchasers; attain continual advancements by marketing the advancement of our clientele; grow to be the final permanent cooperative partner of purchasers and maximize the interests of purchasers for <u>Decoiler</u>, <u>Metal Decoiling</u>, <u>Metal Decoiling</u> <u>Machine</u>, Our company always committed to meet your quality demand, price points and sales target. Warmly welcome you open the boundaries of communication. It is our great pleasure to service you if you require a trusted supplier and value information.

Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

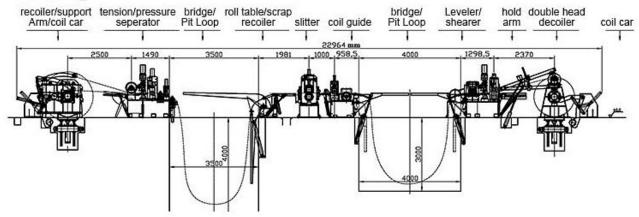
	Slitting line machine parameters			
Raw Material (if the	1	Material: carbon steel and others		
material is stainless	2	The thickness of the material: 0.4mm-6mm.		
steel, please tell in	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm		
advance)	4	Input width: 600-1600mm		
Hydraulic decoiler	1	The inner size: 450610mm		
with car	2	The Max width: 1250mm		
	3	The capacity: 15T 20Ton or more		
Flatting and Cutting	1	2 shafts for feeding coil, 9 shafts for flatting		
System	2	material of flatting: 42CrMo heat treated 50-52.		
	3	hydraulic system.		
	4	2 sets cutting blade		
	5	width of cutting: 600mm1220mm.		
	6	the material of blade mould: Gr12MoV		
	7	power: 22KW Motor with ZQ650 Reducer		
Slitting system	1	The width range: 2001300mm		
	2	The precious of the width: ±1mm		
	3	The speed of slitting: 25m/min		
	4	The width can be change.		
	5	Material of the slitting: Cr12MoV.		
	6	Hardness of slitting blade: HRC5860.		
	7	Slitting: 2~3mm 6 lines.		
	8	Quantity of blades: 10 sets.		
	9	Width of side scrap: 3-15mm		
	10	The precious of side scrap: $\pm 0.5$ mm		
	11	Quantity of side scrap: 2 strips		
	12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.		
Control System	1	Screen: 3.2inch button screen		
	2	PLC: Delta		
Electrical collecting	1	Material inner: 550-650mm		
machine with car	2	Max Coil width: 1500mm		
	3	Carrying capacity: 5T		

4	Automatic relax or collect
5	Power: 22KW

Working process

Decoiler ----flatting and cutting----flatting and collecting

## work process



Machine picture display



Packaging Details?

- 1. Machine is covered by plastic film.
- 2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Product link : <u>https://www.toprollformingmachine.com/?p=127634</u>