Quality Inspection for Downspouts Roll Forming Machinery -Trapezoidal Roof Panel Roll Forming Machine - Haixing Industrial

Trapezoidal roof sheets made of trapezoidal roof panel roll forming machines have superior strength.

1Main motor power4kW, 3-phase or as your requests2Hydraulic motor power3kW3Hydraulic pressure10-12MPa4Voltage380V/3-phase/50Hz (or as your requirements)5Control systemPLC delta inverter6Mainframe300/350mm H-beam or 350mm7Backboard thickness16mm8Chain size1 Inch9Feeding materialcolor steel coils10Feeding thickness0.3-0.8mm11Feeding width1000mm12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	Roof roll forming machine parameters		
3Hydraulic pressure10-12MPa4Voltage380V/3-phase/50Hz (or as your requirements)5Control systemPLC delta inverter6Mainframe300/350mm H-beam or 350mm7Backboard thickness16mm8Chain size1 Inch9Feeding materialcolor steel coils10Feeding thickness0.3-0.8mm11Feeding width1000mm12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	1	Main motor power	4kW, 3-phase or as your requests
4Voltage380V/3-phase/50Hz (or as your requirements)5Control systemPLC delta inverter6Mainframe300/350mm H-beam or 350mm7Backboard thickness16mm8Chain size1 Inch9Feeding materialcolor steel coils10Feeding thickness0.3-0.8mm11Feeding width1000mm12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	2	Hydraulic motor power	3kW
5Control systemPLC delta inverter6Mainframe300/350mm H-beam or 350mm7Backboard thickness16mm8Chain size1 Inch9Feeding materialcolor steel coils10Feeding thickness0.3-0.8mm11Feeding width1000mm12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	3	Hydraulic pressure	10-12MPa
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8Chain size1 Inch9Feeding materialcolor steel coils10Feeding thickness0.3-0.8mm11Feeding width1000mm12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	6	Mainframe	300/350mm H-beam or 350mm
9Feeding materialcolor steel coils10Feeding thickness0.3-0.8mm11Feeding width1000mm12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	7	Backboard thickness	16mm
10Feeding thickness0.3-0.8mm11Feeding width1000mm12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	8	Chain size	1 Inch
11Feeding width1000mm12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	9	Feeding material	color steel coils
12Effective width850mm13Productivity0-15/min14Roll station13 roll steps (according to different design)	10	Feeding thickness	0.3-0.8mm
13Productivity0-15/min14Roll station13 roll steps (according to different design)	11	Feeding width	1000mm
14Roll station13 roll steps (according to different design)	12	Effective width	850mm
	13	Productivity	0-15/min
15 Roller diameter 70mm (depends on different design)	14	Roll station	13 roll steps (according to different design)
70mm (depends on different design)	15	Roller diameter	70mm (depends on different design)
16 Roller material 45# steel	16	Roller material	45# steel
17 Cutter material Cr12	17	Cutter material	Cr12
18 Cr-plating size 0.05mm	18	Cr-plating size	0.05mm
19 Overall size 6800*1400*1150mm	19	Overall size	6800*1400*1150mm
20 Total weight 4.8 tons	20	Total weight	4.8 tons

Components:

Manual un-coiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 1 set

Electric-motor: 1 set

Cutting device: 1 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Machine picture display



Packaging Details :

1. machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

- 1. Delivery: within 60 days after receiving the deposit.
- 2. Package: export standard package for container.
- 3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <u>https://www.toprollformingmachine.com/?p=12853</u>