

2017 New Style Crimping Curving Machine - T grid light steel keel roll forming machine - Haixing Industrial

The cold-formed keel of t grid light steel keel roll forming machine is a kind of frame used to support the shape and fixed structure. The keel is the skeleton and substrate of the home decoration. It is very common to use and can be designed according to the buyer's sample or drawings.

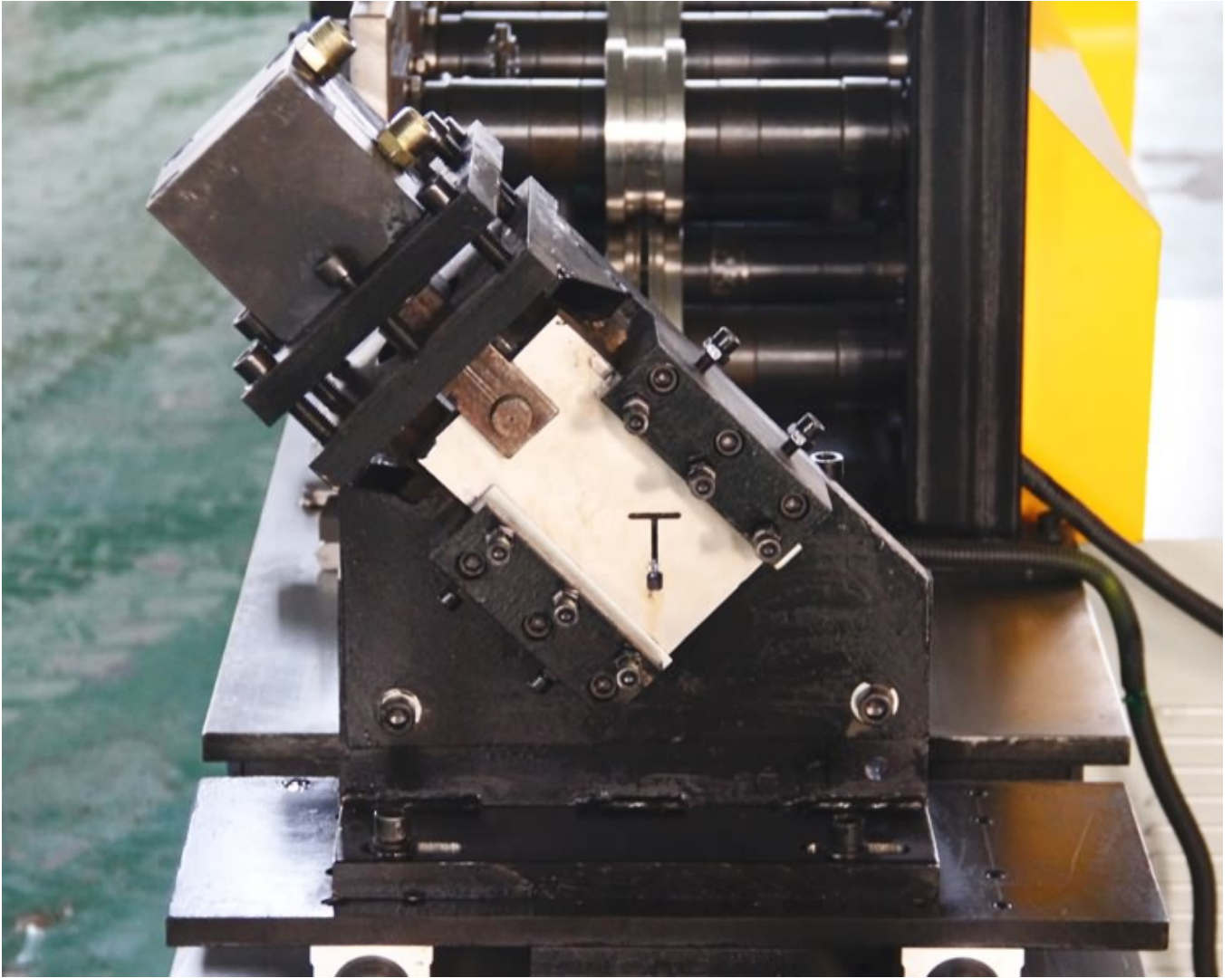
| T grid light steel keel roll forming machine parameters | | |
|---|-------------------------------|--|
| 1 | Suitable to process | Color steel plate |
| 2 | Width of the plate | As customer need |
| 3 | Thickness of the plate | 0.5-1.2mm |
| 4 | De-coiler | Manual one, can load 3 tons raw material |
| 5 | Rollers for forming | 18 rows |
| 6 | Diameter of the roller | Φ52mm |
| 7 | Rolling material | Carbon steel 45# |
| 8 | Main motor power | 4kW |
| 9 | Productivity | 8-12m/minute |
| 10 | Cutting method | Hydraulic mold cutting |
| 11 | Material of the cutting blade | Cr12 |
| 12 | Hydraulic cutting power | 3kW |
| 13 | Processing precision | Within 1.00mm |
| 14 | Control system | Delta PLC control |
| 15 | Side panel of machine | 25mm |
| 16 | Main structure of the machine | 300H steel |
| 17 | Weight | About 6.5T |
| 18 | Dimensions | 5.5*1.0*1.5m |
| 19 | Voltage | 380V/50Hz/3 phases (changeable as needs) |

Components:

- Manual decoiler -----1 set
- Guiding platform -----1 set
- Main machine of roll forming -----1 set
- Electric motor -----1 set
- Cutting device -----1 set
- Hydraulic station -----1 set
- PLC control -----1 set
- Supporter table -----1 set

Machine picture display





Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=12895>