## OEM China Steel Floor Decking Panel Roll Forming Machine -Standing seam roof panel roll forming machine - Haixing Industrial

The standing seam metal roof machine adopts PLC control, AC frequency and adjusting the speed technology, and it realizes the continuous automatically production.

Parameters of standing seam metal roof machine:

| 1  | Thickness                               | 0.3-0.8mm                                  |
|----|---|--|
| 2  | Coli material                           | GI   |
| 3  | The bearing capacity of manual decoiler | 6.5 tons                                   |
| 4  | shaft material                          | 45#steel                                   |
| 5  | Out diameter                            | Customized                                 |
| 6  | numbers of forming steps                | Customized                                 |
| 7  | transmission                            | chain transmission                         |
| 8  | Forming speed                           | 8-12m/min                                  |
| 9  | main motor power                        | 3kw  |
| 10 | voltage                                 | 380V50HZ Three-phase or as required        |
| 11 | dimension                               | 7*1.3*1.3                                  |
| 12 | cutting                                 | hydraulic cutting                          |
| 13 | blade material                          | Cr12 steel with quenched treated 60°C-62°C |
| 14 | control system                          | PLC(Delta)                                 |
| 15 | length tolerance                        | ±1mm                                       |

Machine photos:



## Terms:

- 1. Delivery: within 60 days after receiving the deposit
- 2. Package: export standard package for container
- 3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link: <a href="https://www.toprollformingmachine.com/?p=12996">https://www.toprollformingmachine.com/?p=12996</a>