## Discount Price Automatic Roller Shutter Door Roll Forming Machine

owing to good service, a variety of high-quality products, competitive prices and efficient delivery, we enjoy a good reputation among our customers. We are an energetic company with wide market for Discount Price Automatic Roller Shutter Door Roll Forming Machine, Our corporation insists on innovation to promote the sustainable advancement of organization, and make us become the domestic high-quality suppliers.

owing to good service, a variety of high-quality products, competitive prices and efficient delivery, we enjoy a good reputation among our customers. We are an energetic company with wide market for <u>Automatic Roller Shutter Door Roll Forming Machine</u>, <u>Portable Roll Forming Machines</u>, <u>Roll Former Machine</u>, Our team knows well the market demands in different countries, and is capable of supplying suitable quality goods at the best prices to different markets. Our company has already set up an expert, creative and responsible team to develop clients with the multi-win principle. Machine parameters

| Roller shutter door roll forming machine |                         |  |
|--|-------------------------|--|
| 1  | Materials specification | Aluminum, galvalume, galvanized and pre-painted        |
|  |                         | galvanized steel.                                      |
| 2  | Thickness               | 0.5mm to 1.0mm.  |
| 3  | Main motor power        | 4.5kw.   |
| 4  | Hydraulic station power | 3kw.   |
| 5  | Feeding width           | Depends on the model of profile.                       |
| 6  | Yield stress            | 235Mpa(33KSI) ~ 350Mpa                                 |
| 7  | Roll forming speed      | 12-15 m/minute.  |
| 8  | Cutting tolerance       | +/-2.5mm(length ≤ 5000mm); +/-3.0mm(5000mm)            |
| 9  | Manual uncoiled         | Max. Capacity: 3000kgsManual decoiler                  |
| 10                                       | Coil inner diameter     | 508mm/610mm  |
| 11                                       | Voltage                 | 380v/50hz/3 phase                                      |
| 12                                       | Numbers of stands       | 12 stands/stations/pairs for each roll forming system  |
| 13                                       | Roller material         | High grade No.45 forged steel, coated with hard        |
|  |                         | chrome.  |
| 14                                       | Active shaft material   | High grade No.45 carbon wrought steel, which can       |
|  |                         | improve the integrated mechanic feature of the shaft.  |
| 15                                       | Electric elements       | PLC control panel, transducer imported from Mitsubishi |
|  |                         | of Japan.Other elements are from famous suppliers of   |
|  |                         | China.   |
| 16                                       | Cutter blades           | Cr12 mold steel with quenched treatment.               |

Machine picture display



## Packaging Details:

- 1. Machine is covered by plastic film.
- 2. PLC control box, spare parts and other small parts are packed by wooden carton box.

## Terms:

- 1. Delivery: within 60 days after receiving the deposit.
- 2. Package: export standard package for container.
- 3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

## Sales service:

- 1. We provide the technical support for whole life of our machines.
- 2. If buyers need the technician to go abroad, we will arrange the technician, but the buyers should take all the cost, including visa, round trip ticket etc.

Product link: <a href="https://www.toprollformingmachine.com/?p=130139">https://www.toprollformingmachine.com/?p=130139</a>