
China Manufacturer for Steel Door Frame Roll Forming Machine

To get the stage of realizing dreams of our employees! To build a happier, more united and much more skilled crew! To reach a mutual benefit of our prospects, suppliers, the society and ourselves for China Manufacturer for Steel Door Frame Roll Forming Machine, Sincerely stay up for serving you from the in the vicinity of future. You are sincerely welcome to go to our company to talk company face to face with each other and create long-term co-operation with us!

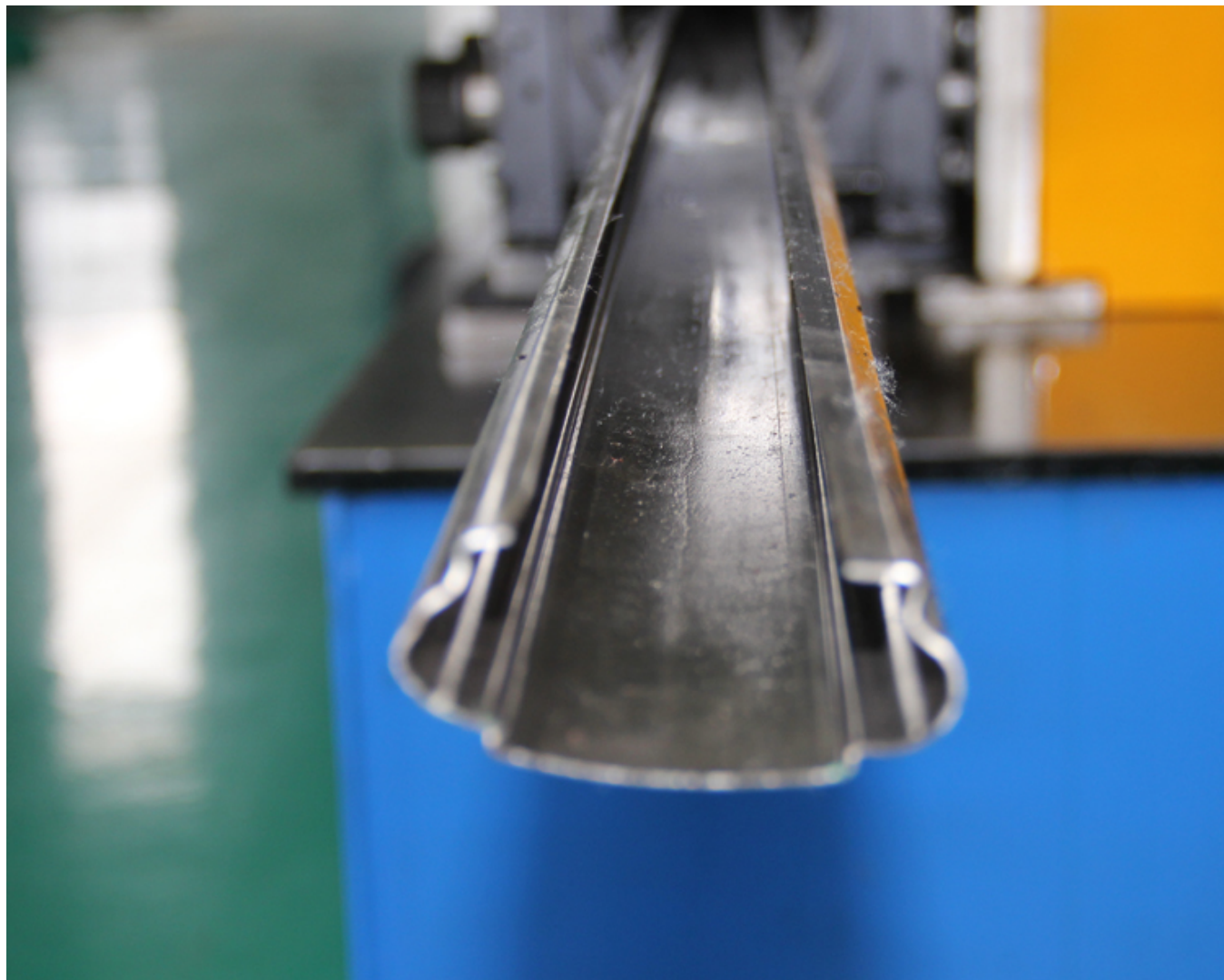
To get the stage of realizing dreams of our employees! To build a happier, more united and much more skilled crew! To reach a mutual benefit of our prospects, suppliers, the society and ourselves for [Steel Door Frame Roll Forming Machine](#), We've constructed strong and long co-operation relationship with an enormous quantity of companies within this business overseas. Immediate and professional after-sale service supplied by our consultant group has happy our buyers. Comprehensive Info and parameters from the merchandise will probably be sent for you for any comprehensive acknowledge. Free samples may be delivered and company check out to our corporation. n Portugal for negotiation is constantly welcome. Hope to get inquiries type you and construct a long-term co-operation partnership.

Steel profile door frame roll forming machine parameters		
1	Material width	3 sizes. Waiting for buyer exactly profile
2	How to adjust size	Option : by PLC (It can be adjust by PLC and also in hand wheel) One side fixed and the other is adjustable by manual or PLC
3	Base frame	base frame 30 mm thick steel plate process the surface on CNC planer to keep it leveling and drill bolts and key slot by CNC
4	Rolling Speed	12-15m/min(not include cutting time)
5	Rolling Thickness	1.2-2.0mm
6	Material	GI or metal
7	Control System	PLC (Panasonic) as list in the note
8	decoiler	3 Ton manual decoiler
9	Leveling	Up in 3 roller, down in 4 roller
10	Roller Stations	About 20 stations
11	Roller Material	Gcr15, coated with chrome HRC58-62 degree
12	Shaft Material and DIA	□ 70mm, material is 45# forge steel
13	Maim Motor Power	11kw brake motor
14	Hydraulic Station Power	5.5kw
15	Hydraulic Pressure	20Mpa
16	Capacity of tonnage for punching	22Tons
17	Hydraulic pump brand	Lichao
18	Cutting	Hydraulic post-cutting for cut end product
19	Extra cutter	One more cutter for each profile
20	Material Of Cutting	Cr12Mov quenching 58-62°C
21	Electric Source	380V, 60HZ,3 phase
22	Way Of Drive	1.2 inch single chain
23	Color Of The Machine	Yellow and blue
24	Machine Type	Iron Cast
25	Emergency switch	In main machine and control panel all have emergency

		switch for forbid any urgently accident.
26	Protect cover	Complete mobile safety cover from roll forming to the cutter.
27	Size of the machine	L*W*H 12m*1.2m*1.2m
28	Container Need	1 x40 feet (base on final)

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

Machine picture display



Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=130890>