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## High definition T Grid Keel Cold Forming - Double Layer Roofing Sheet Roll Machine - Haixing Industrial

We have a variety of machinery and production methods to meet the growing needs of our customers. Our different types of roll forming operations are simple and efficient.

Parameters of double layer corrugated roof sheet making machine

1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm
12	Effective width	840mm, 850mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Machine photos



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Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Our machine's packaging:

1. Main roll forming machine package by Plastic film;
2. Main machine spare parts package by paper box;
3. We have professional technicians for loading, guaranteed the goods load into container without any damage.

Product link : <https://www.toprollformingmachine.com/?p=13197>