OEM/ODM Factory Roll Slitting And Rewinding Machine - OEM Glazed Roof Tile Roll Forming Machinery For Mexico - Haixing Industrial

Some parameters can be customized according to customer requirements.

The metal glazed roofing roll forming machines is mainly composed of the discharging machine, the feeding introduction platform, the forming main machine, the die pressing device, the forming shearing device, the hydraulic station, the computer control system, and the finished product bracket.

The optional equipment includes a common discharge machine, a hydraulic discharge machine, and an automatic feeder.

Roof roll forming machine parameters		
1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm
12	Effective width	836mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Components:

Manual decoiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 1 set

Electric-motor: 1 set

Cutting device: 1 set

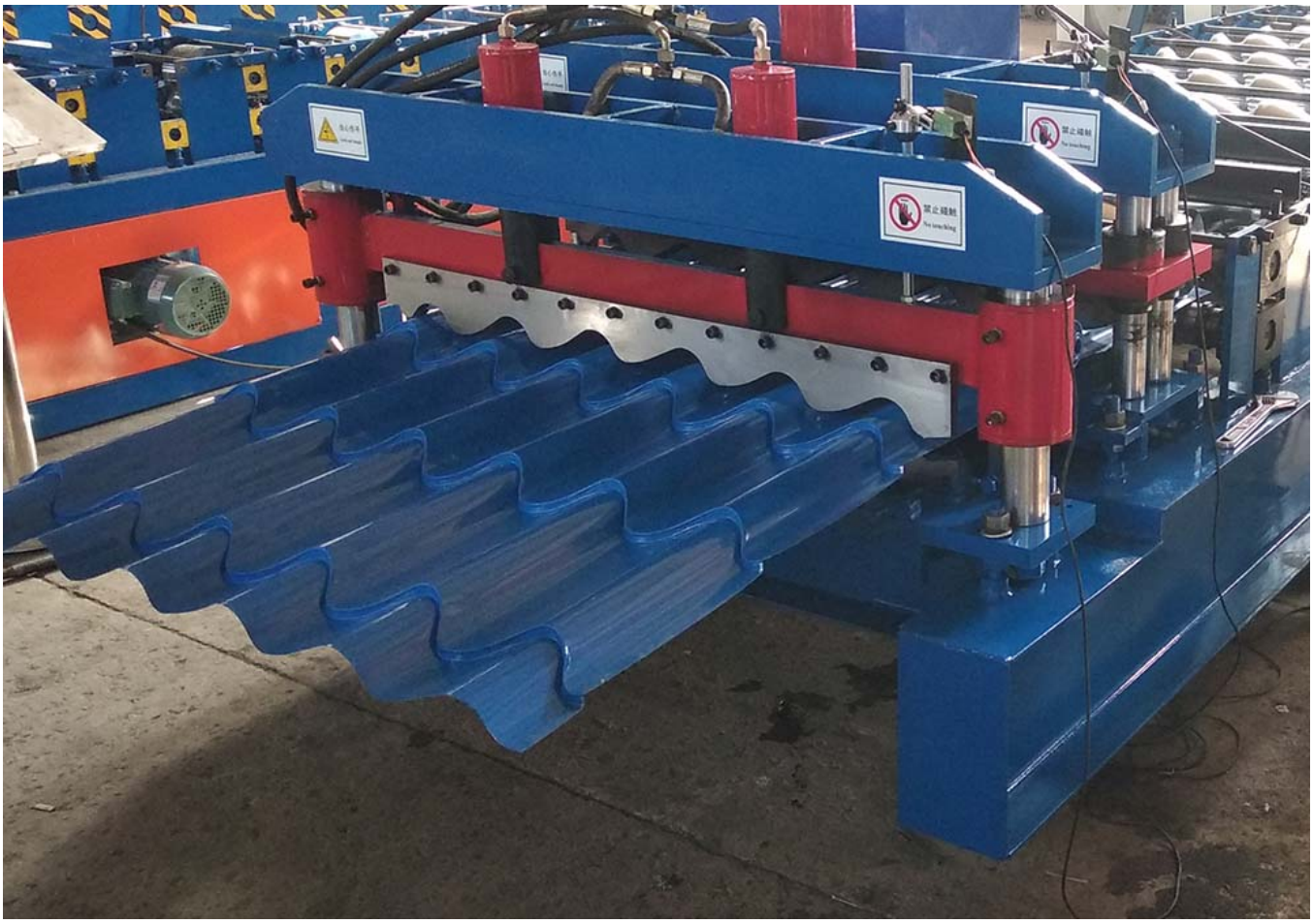
Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Machine picture display







Machine package and shipment details
Standard export packing: 1*40 GP container,main machine naked and fastened with iron wire in the container, rollers were painted with oil and packed with plastic film, electrics devices be packed with wooden box.

Product link：https://www.toprollformingmachine.com/?p=133155