

---

## Wholesale Dealers of Garage Door Frame Roll Forming Machine - C Purlin Channel Roll Forming Machine - Haixing Industrial

C purlin channel roll forming machine process:

The strip is fed from the tail of the equipment and pressed through various press rolls to form a C-shaped steel to be sent out from the head.

| Purlin roll forming machine technical parameters |   |   |
|--|---|---|
| 1  | Suitable to process                       | Steel plate   |
| 2  | Rollers                                   | 12 rows   |
| 3  | Dimensions                                | 11*1.3*1.5m   |
| 4  | Power                                     | 11.5kw+7.5kw  |
| 5  | Thickness of the plate                    | 1-3mm   |
| 6  | Productivity                              | 8-10m/min   |
| 7  | Middle plate thickness                    | 20mm  |
| 8  | Driving ways                              | 2.6-inch China wheels and link chain                                    |
| 9  | Diameter and material of the forming axis | 80mm  |
| 10   | Weight                                    | About 8.5T  |
| 11   | Voltage                                   | 380V 50HZ3 phase  |
| 12   | Roll material                             | GCr15(bearing steel)hard chrome plated after heat treatment             |
| 13   | Shaft material                            | 40Cr Modulation of heat treatment after polishing hard chromium plating |
| 14   | On both sides of the wall material        | A3 steel  |
| 15   | Frame                                     | International H-beam  |
| 16   | Blade material                            | Cr12Mov   |
| 17   | Forming wheel                             | Bearing steel quenching   |

The machine comprises the following parts:

Single-end feeding machine(max capacity 5T), Feeding leveling, Forming system, Straightening mechanism(one word original), At single + double holes, After forming shear system, Supporting material platform(6m).

Machine picture display



---

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery)

Product link : <https://www.toprollformingmachine.com/?p=133362>