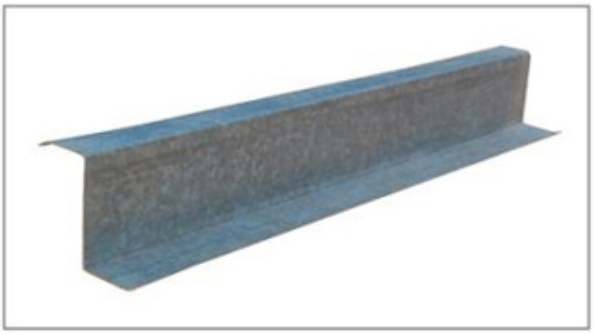
Chinese Professional Ceiling T Runner Roll Forming Machine - Z Shape Purlin Roll Forming Machine - Haixing Industrial

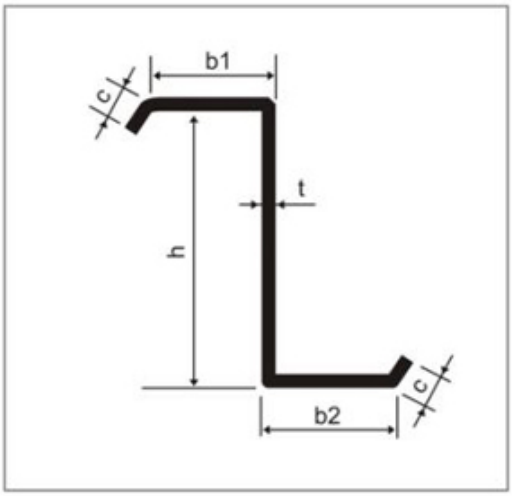
Products by z shape purlin roll forming machine

Thickness: generally 1.6-3.0 mm; cross-section height: between 120-350 mm.

Purlin roll forming machine technical parameters		
1	Suitable to process	Steel plate
2	Rollers	14 rows
3	Dimensions	11*1.3*1.5m
4	Power	11.5kw+7.5kw
5	Thickness of the plate	1-3mm
6	Productivity	8-10m/min
7	Middle plate thickness	20mm
8	Driving ways	2.6-inch China wheels and link chain
9	Diameter and material of the forming axis	80mm
10	Weight	About 8.5T
11	Voltage	380V 50HZ3 phase
12	Roll material	GCr15(bearing steel)hard chrome plated after heat treatment
13	Shaft material	40Cr Modulation of heat treatment after polishing hard chromium plating
14	On both sides of the wall material	A3 steel
15	Frame	International H-beam
16	Blade material	Cr12Mov
17	Forming wheel	Bearing steel quenching

Machine picture display





Z型钢檀条规格尺寸表 Z purlin dimensions table

Z型钢 Z Purlin						
型号 Model	断面尺寸 Section Size (mm)				孔距 mm h	Holes Distance
	h	b	c	t		
Z100	100	55	20	2.0–3.0	40	40
Z120	120	55	20	2.0–3.0	孔距可调	Adjustable
Z140	140	55	20	2.0–3.0	孔距可调	Adjustable
Z150	150	67	20	2.0–3.0	孔距可调	Adjustable
Z160	160	67	20	2.0–3.0	孔距可调	Adjustable
Z180	180	67	20	2.0–3.0	孔距可调	Adjustable
Z200	200	67	20	2.0–3.0	孔距可调	Adjustable
Z250	250	78	20	2.0–3.0	孔距可调	Adjustable
Z280	280	78	20	2.0–3.0	孔距可调	Adjustable
Z300	300	78	20	2.0–3.0	孔距可调	Adjustable

HAIXING INDUSTRIAL GROUP Co. LTD is the biggest and strongest in north China. Our company has 20 years of professional experience in the roll forming industry; our machines have passed CE certification.

Product link：https://www.toprollformingmachine.com/?p=13400