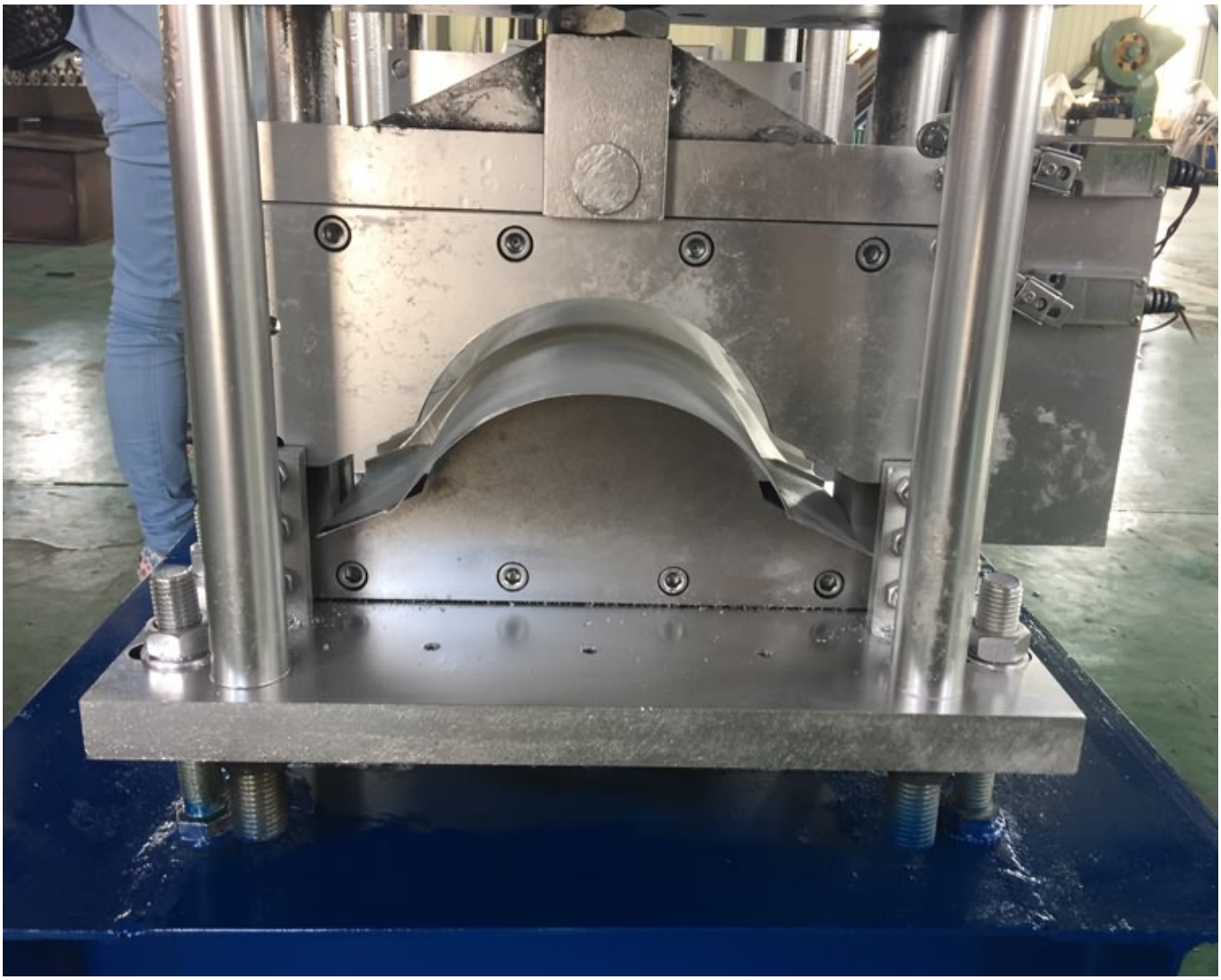
# Hot-selling Hydraulic Round Angle Iron Shearing Machine - Trending Products Steel Plates Leveling Machine - Personlized Products Combined Punching And Shearing Machine -

# Roof ridge making machine - Haixing Industrial - Haixing Industrial - Haixing Industrial - Haixing Industrial

| roof ridge making machine parameters | | |
|---|---|---|
| 1 | Decoiler | Manual decoiler or hydraulic decoiler |
| 2 | Raw material thickness | 0.2-0.8mm |
| 3 | Material | As your requirements |
| 4 | Machine dimensions | 7000*800*1500mm |
| 5 | Feeding width | According to your profile |
| 6 | Forming station | 13 to 15 steps |
| 7 | Shaft diameter | 75mm |
| 8 | Shaft material | High-grade 45# steel, heated and quenched |
| 9 | Roller material | High-grade 45# steel, coated with 0.05mm chrome |
| 10 | Forming speed | 10-15m/minute (adjustable) |
| 11 | Transmission type | Chain transmission |
| 12 | Machine frame stand | Welded structural steel, thickness is 18mm |
| 13 | Main motor | 5.5kW from Shanghai, China |
| 14 | Cutting type | Stop hydraulic cutting |
| 15 | Cutting power | 3kW |
| 16 | Cutter material | Cr12 with quenched treatment HRC 58-62 |
| 17 | Cutting length error | ±2mm |
| 18 | Voltage | 380V/50Hz and 3 or according to your requirements |
| 19 | Control system | PLC control system |
| 20 | Size of PLC | 700*1000*300mm |
| 21 | PLC | Delta/Siemens |

Machine details:



Roof ridge making machine package and shipment details:

Standard export packing: 1 x 40GP container, main machine naked and fastened with iron wire in the container, rollers were painted with oil and packed with plastic film, electrics devices be packed with wooden box.

Product link：https://www.toprollformingmachine.com/?p=13875