## Factory making Metal Steel Decoiler Uncoiler -U Section Purlin Roll Forming Machine - Haixing Industrial

Quick detail of u section purlin roll forming machine

1	manual decoiler	Manual tension, passive put coil
2	decoiler max put weight	3T
3	Machine Frame	400 H-beam welding with middle plate 20mm
4	Forming machine-oriented feed	Lateral wheel type
	rack type	
5	Forming machine type	Wall panel chain drive Direct guide rail size
6	Shaft Diameter	80mm solid
7	Transfer method	Hydraulic motor/Reducer motor
8	Production Line Speed	25m/8m/min
9	Rollers number	7 roll leveling 15 rows forming
10	Roll material	Bearing steel vacuum quenching
11	Quenched treatment	HRC58°-60
12	Main motor power	Change type of motor 3*1.5KW, Motor pump
		station 11.5KW
13	Hydraulic station motor	Gear pump
14	Cutting way	Hydraulic stepless shear, the hole set arbitrarily
15	Materials thickness	1.0mm-3.0mm
16	Length Tolerance	±2mm
17	Control system	PLC control

U section purlin roll forming machine has good compressive strength and flatness; automatic measurement, cutting and punching; highly automated and easy to install.

U section purlin roll forming machine picture display



Terms:

- 1. Delivery: within 60 days after receiving the deposit.
- 2. Package: export standard package for container.
- 3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <u>https://www.toprollformingmachine.com/?p=13912</u>