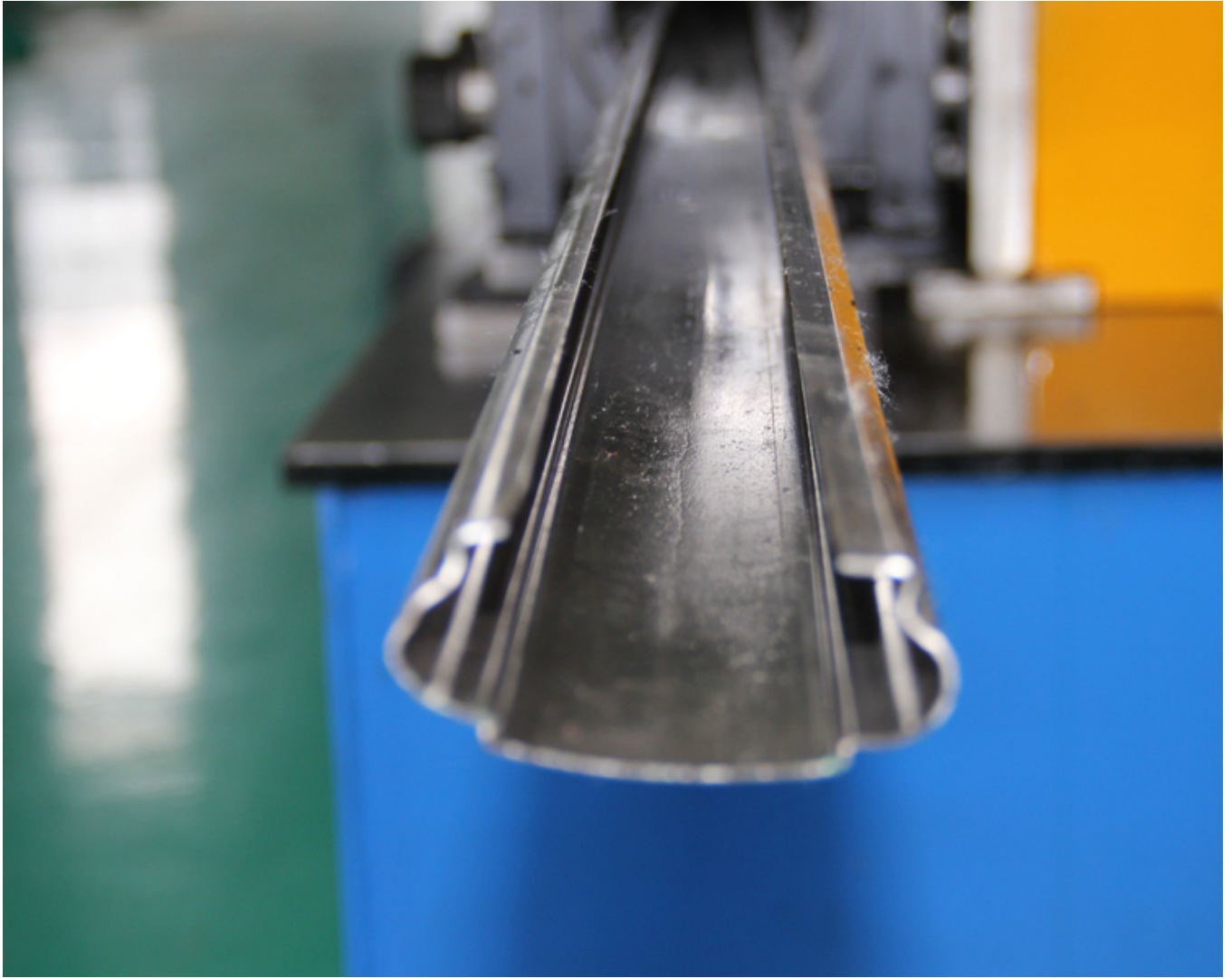


Quality Inspection for Hydraulic Uncoiler Without Car - Steel Profile Door Frame Roll Forming Machine - Haixing Industrial

| Steel profile door frame roll forming machine parameters | | |
|--|----------------------------------|---|
| 1 | Material width | 3 sizes. Waiting for buyer exactly profile |
| 2 | How to adjust size | Option : by PLC (It can be adjust by PLC and also in hand wheel) One side fixed and the other is adjustable by manual or PLC |
| 3 | Base frame | base frame 30 mm thick steel plate process the surface on CNC planer to keep it leveling and drill bolts and key slot by CNC |
| 4 | Rolling Speed | 12-15m/min(not include cutting time) |
| 5 | Rolling Thickness | 1.2-2.0mm |
| 6 | Material | GI or metal |
| 7 | Control System | PLC (Panasonic) as list in the note |
| 8 | decoiler | 3 Ton manual decoiler |
| 9 | Leveling | Up in 3 roller, down in 4 roller |
| 10 | Roller Stations | About 20 stations |
| 11 | Roller Material | Gcr15, coated with chrome HRC58-62 degree |
| 12 | Shaft Material and DIA | □ 70mm, material is 45# forge steel |
| 13 | Maim Motor Power | 11kw brake motor |
| 14 | Hydraulic Station Power | 5.5kw |
| 15 | Hydraulic Pressure | 20Mpa |
| 16 | Capacity of tonnage for punching | 22Tons |
| 17 | Hydraulic pump brand | Lichao |
| 18 | Cutting | Hydraulic post-cutting for cut end product |
| 19 | Extra cutter | One more cutter for each profile |
| 20 | Material Of Cutting | Cr12Mov quenching 58-62°C |
| 21 | Electric Source | 380V, 60HZ,3 phase |
| 22 | Way Of Drive | 1.2 inch single chain |
| 23 | Color Of The Machine | Yellow and blue |
| 24 | Machine Type | Iron Cast |
| 25 | Emergency switch | In main machine and control panel all have emergency switch for forbid any urgently accident. |
| 26 | Protect cover | Complete mobile safety cover from roll forming to the cutter. |
| 27 | Size of the machine | L*W*H 12m*1.2m*1.2m |
| 28 | Container Need | 1 x40 feet (base on final) |

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

Machine picture display



Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=13927>