Chinese wholesale High Quality Square Downspout Cold Making Machine - Downspout Cold Roll Forming Machine - Haixing Industrial

The downspout cold roll forming machine is used to manufacture metal pipes that collect roof rainwater and concentrate them on rainwater pipes below the ground.

Downspout roll forming machine parameters		
1	Material specifications	color-painted galvanized steel sheet
2	Thickness	0.40mm to 0.60mm
3	Main motor power	7.5kW
4	Hydraulic station power	4kW
5	Feeding width	up to the final design
6	Cover width	up to the final design
7	Coil yield strength	Q235MPa (33KSI)
8	Roll forming speed	10-12m/min
9	Cutting tolerance	±2mm
10	Rollers material	no 45 steel coated with chrome
11	Cutting blades material	Cr12 mold steel
12	Manual decoiler Max capacity	3000kg
13	Type of cutting	roll-formed and length-set cutting
14	Control system	Mitsubishi PLC, inverter and touchscreen
15	Encoder	Omron

Main components of Downspout cold roll forming machine:

Decoiler: 1 set

Sheet gilding device: 1 set

Roll former: 1 set

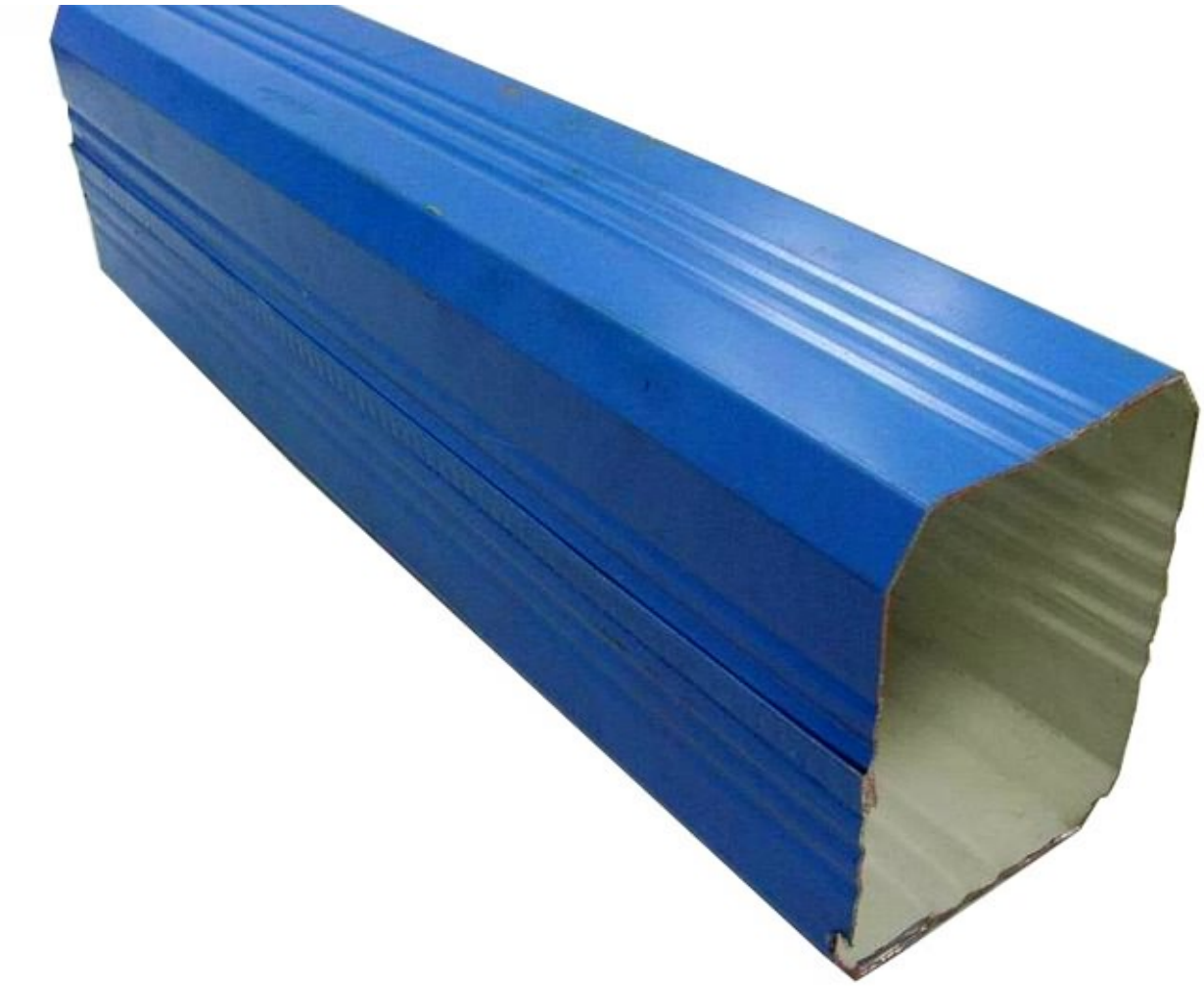
Hydraulic cutting device: 1 set

PLC control system: 1 set

Supports tables: 1 set

Downspout curving machine: 1 set

Machine picture display



Packaging Details：

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.

2. Package: export standard package for container.

3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link：https://www.toprollformingmachine.com/?p=13941