

## New Arrival China Z/C Purlins Frame Forming Machine - Double Layer Roofing Roll Forming Machine - Haixing Industrial

Double layer roofing roll forming machines can press two types of tiles of different versions. It can produce various of steel roof and wall panel, it is a new building materials, the products are widely used as the roof and wall of factory, warehouse, garage, gymnasium, exhibition center, cinema, theater, etc.

| Double Layer Roofing Roll Forming Machine |                       |   |
|---|-----------------------|---|
| 1   | Main motor power      | 4kW, 3-phase or as your requests              |
| 2   | Hydraulic motor power | 3kW   |
| 3   | Hydraulic pressure    | 10-12MPa                                      |
| 4   | Voltage               | 380V/3-phase/50Hz (or as your requirements)   |
| 5   | Control system        | PLC delta inverter                            |
| 6   | Mainframe             | 300/350mm H-beam or 350mm                     |
| 7   | Backboard thickness   | 16mm  |
| 8   | Chain size            | 1 Inch  |
| 9   | Feeding material      | color steel coils                             |
| 10  | Feeding thickness     | 0.3-0.8mm                                     |
| 11  | Feeding width         | 1000mm  |
| 12  | Effective width       | 840mm, 850mm                                  |
| 13  | Productivity          | 0-15/min                                      |
| 14  | Roll station          | 13 roll steps (according to different design) |
| 15  | Roller diameter       | 70mm (depends on different design)            |
| 16  | Roller material       | 45# steel                                     |
| 17  | Cutter material       | Cr12  |
| 18  | Cr-plating size       | 0.05mm  |
| 19  | Overall size          | 6800*1400*1150mm                              |
| 20  | Total weight          | 4.8 tons                                      |

Components:

Manual un-coiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 2set

Electric-motor: 1 set

Cutting device: 2 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

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Machine picture display



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Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

FAQ

Q:Are you a manufacturer?

A:Yes absolutely. Welcome a lot for your visiting to us.

Q:What's the delivery time?

A: Normally will take 60 days, for small lines will take 30 days.

Q:Do you have after-sale support?

A:Yes, we're always here for giving you advice and support for technical details since we have senior technician.

Product link : <https://www.toprollformingmachine.com/?p=14187>