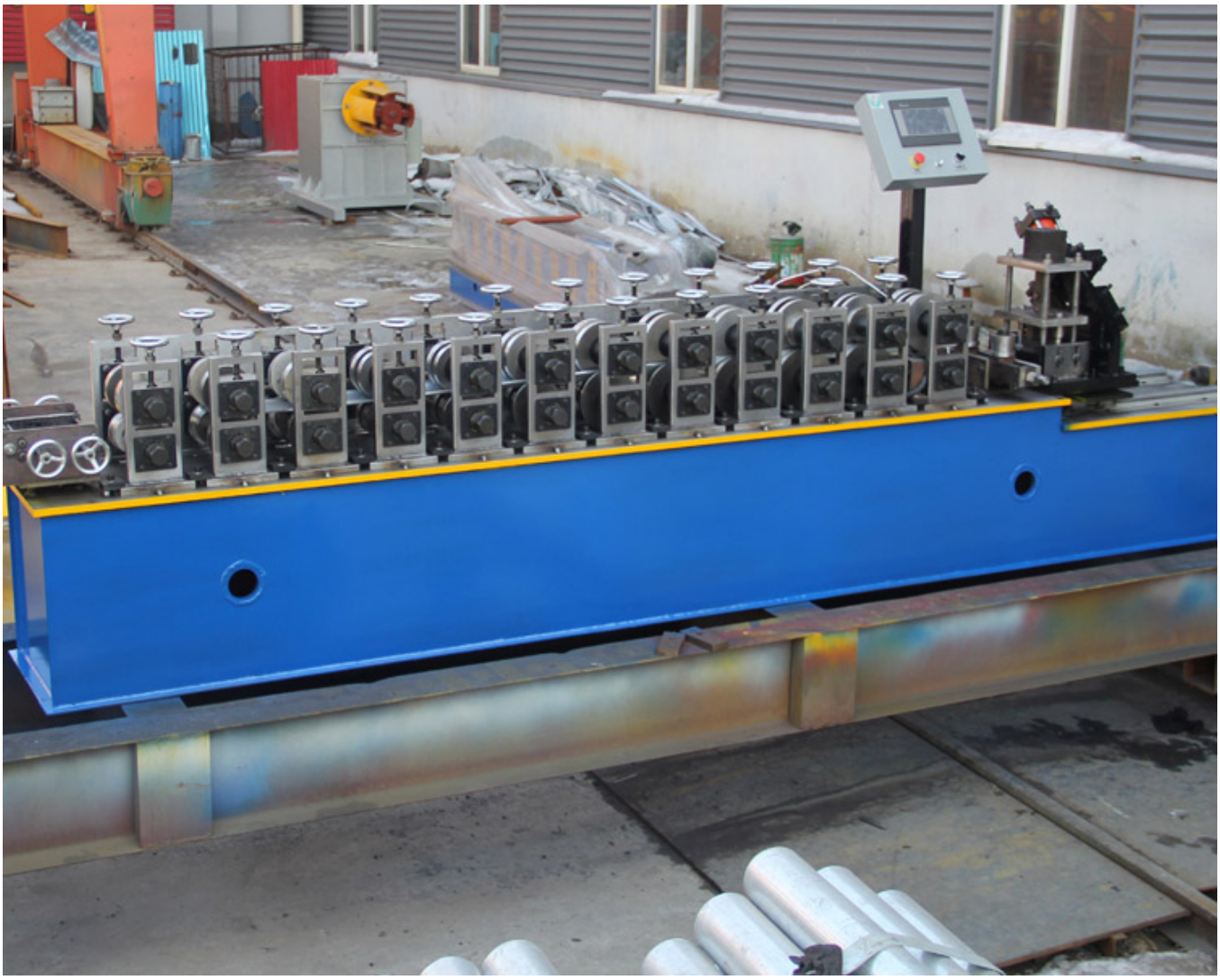
OEM manufacturer Decoiler For 10 Ton - C channel light steel keel roll forming machine - Haixing Industrial

Equipment components of C channel light steel keel making machine:

Manual decoiling, roll forming machine, computer control system, hydraulic control system, cutting, run out table.

Light steel keel roll forming machine parameters		
1	Main motor power	4kw/3 phase (or as your request)
2	Hydraulic motor power	3kw
3	Hydraulic pressure	10~12MPa
4	Voltage	380V/3 phase/50HZ (or as your request)
5	Control System	PLC Delta /Panasonic/Siemens/
6	Main Frame	300/350mm H-Beam
7	Backboard Thickness	17/20mm
8	Chain size	1/2inch
9	Feeding material	color steel coils
10	Feeding thickness	0.18~0.8mm
11	Feeding width	Better as your profile or from our design
12	Effective width	Better as your profile or from our design
13	Productivity	0-3min
14	Roll station	11~20 roll steps(according to different design)
15	Roller diameter	75mm (according to different design)
16	Roller material	45#steel
17	Cutter material	Cr12
18	Cr-Plating size	0.05mm
19	Overall size	5000mm*1000mm*1500mm
20	Total weight	2~12T

C channel light steel keel roll forming machine picture display



Packaging Details：

1. Machine is covered by plastic film

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.

2. Package: export standard package for container.

3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link：https://www.toprollformingmachine.com/?p=14287