

## Good Quality Gutter Bending Machine - Factory making Slitting Line(wx) - Haixing Industrial

We take "customer-friendly, quality-oriented, integrative, innovative" as objectives. "Truth and honesty" is our management ideal for Factory making Slitting Line(wx), High quality would be the key factor for that organization to stand out from other competitors. Seeing is Believing, want more information? Just trial on its items!

We take "customer-friendly, quality-oriented, integrative, innovative" as objectives. "Truth and honesty" is our management ideal for [Pipe Making Machine](#), [Pipe Making Machine\(wanxin\)](#), [Steel Tube Making Machine](#), Our goods have won an excellent reputation at each of the related nations. Because the establishment of our firm. we've got insisted on our production procedure innovation together with the most recent modern day managing method, attracting a sizable quantity of talents within this industry. We regard the solution good quality as our most vital essence character. Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

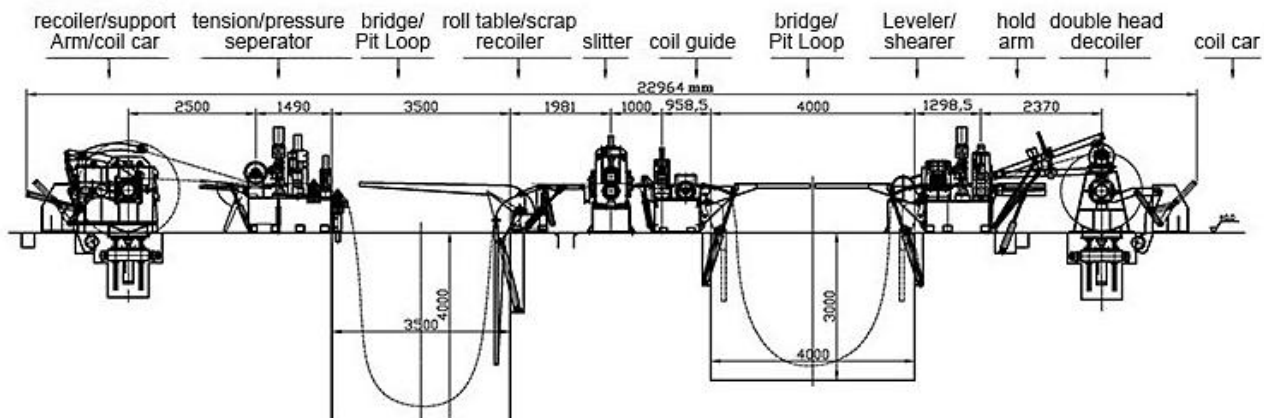
Slitting line machine parameters		
Raw Material (if the material is stainless steel, please tell in advance)	1	Material: carbon steel and others
	2	The thickness of the material: 0.4mm-6mm.
	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm
	4	Input width: 600-1600mm
Hydraulic decoiler with car	1	The inner size: 450--610mm
	2	The Max width: 1250mm
	3	The capacity: 15T 20Ton or more
Flatting and Cutting System	1	2 shafts for feeding coil, 9 shafts for flatting
	2	material of flatting: 42CrMo heat treated 50-52.
	3	hydraulic system.
	4	2 sets cutting blade
	5	width of cutting: 600mm--1220mm.
	6	the material of blade mould: Gr12MoV
	7	power: 22KW Motor with ZQ650 Reducer
Slitting system	1	The width range: 200--1300mm
	2	The precious of the width: $\pm 1$ mm
	3	The speed of slitting: 25m/min
	4	The width can be change.
	5	Material of the slitting: Cr12MoV.
	6	Hardness of slitting blade: HRC5860.
	7	Slitting: 2~3mm 6 lines.
	8	Quantity of blades: 10 sets.
	9	Width of side scrap: 3-15mm
	10	The precious of side scrap: $\pm 0.5$ mm
	11	Quantity of side scrap: 2 strips
	12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Control System	1	Screen: 3.2inch button screen
	2	PLC: Delta
Electrical collecting machine with car	1	Material inner: 550-650mm
	2	Max Coil width: 1500mm
	3	Carrying capacity: 5T
	4	Automatic relax or collect

	5	Power: 22KW
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## Working process

Decoiler ----flatting and cutting---slitting-----flatting and collecting

## work process



## Machine picture display



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### **Packaging Details?**

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Product link : <https://www.toprollformingmachine.com/?p=144611>