## OEM/ODM Manufacturer Steel Fireproof Door Frame Roll Form Machine With Iso And Ce Certified

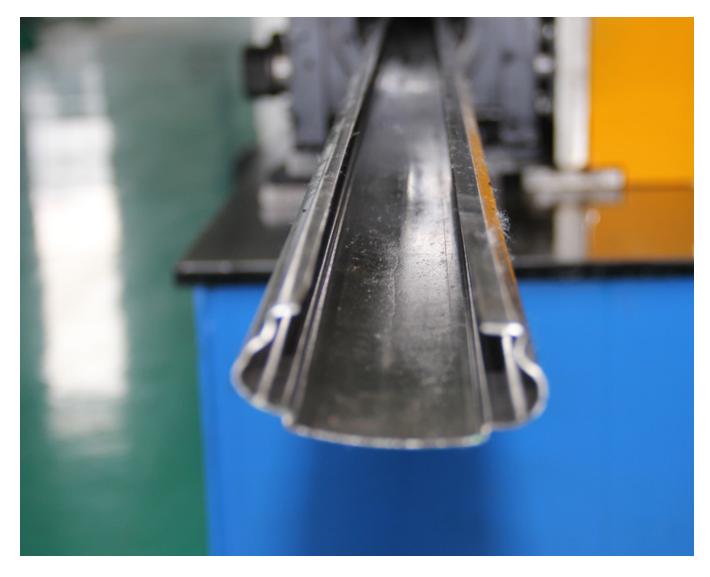
"Sincerity, Innovation, Rigorousness, and Efficiency" could be the persistent conception of our business for your long-term to develop with each other with prospects for mutual reciprocity and mutual profit for OEM/ODM Manufacturer Steel Fireproof Door Frame Roll Form Machine With Iso And Ce Certified, We fully welcome customers from all around the entire world to determine secure and mutually advantageous company relationships, to have a shiny future jointly. "Sincerity, Innovation, Rigorousness, and Efficiency" could be the persistent conception of our business for your long-term to develop with each other with prospects for mutual reciprocity and mutual profit for <u>Door Rrame Machine</u>, <u>Fireproof Door Frame Machine</u>, <u>Steel Door Frame Roll</u> <u>Forming Machine</u>, We've customers from more than 20 countries and our reputation has been recognized by our esteemed customers. Never-ending improvement and striving for 0% deficiency are our two main quality policies. Must you require anything, don't hesitate to contact us.

|    | Steel profile door frame roll forming machine parameters |   |  |
|----|--|---|--|
| 1  | Material width   | 3 sizes. Waiting for buyer exactly profile                |  |
| 2  | How to adjust size                                       | Option : by PLC (It can be adjust by PLC and also in hand |  |
| 2  | How to adjust size                                       | wheel)  |  |
|    |  | One side fixed and the other is adjustable by manual or   |  |
|    |  | PLC   |  |
| 3  | Base frame   | base frame 30 mm thick steel plate process the surface    |  |
|    | Base frame   | on CNC planer to keep it leveling and drill bolts and key |  |
|    |  | slot by CNC   |  |
| 4  | Rolling Speed  | 12-15m/min(not include cutting time)                      |  |
| 5  | Rolling Thickness  | 1.2-2.0mm   |  |
| 6  | Material   | GI or metal   |  |
| 7  | Control System   | PLC (Panasonic) as list in the note                       |  |
| 8  | decoiler   | 3 Ton manual decoiler                                     |  |
| 9  | Leveling   | Up in 3 roller, down in 4 roller                          |  |
| 10 | Roller Stations  | About 20 stations   |  |
| 11 | Roller Material  | Gcr15, coated with chrome HRC58-62 degree                 |  |
| 12 | Shaft Material and DIA                                   | 70mm, material is 45# forge steel                         |  |
| 13 | Maim Motor Power   | 11kw brake motor  |  |
| 14 | Hydraulic Station Power                                  | 5.5kw   |  |
| 15 | Hydraulic Pressure                                       | 20Мра   |  |
| 16 | Capacity of tonnage for                                  | 22Tons  |  |
|    | punching   |   |  |
| 17 | Hydraulic pump brand                                     | Lichao  |  |
| 18 | Cutting  | Hydraulic post-cutting for cut end product                |  |
| 19 | Extra cutter   | One more cutter for each profile                          |  |
| 20 | Material Of Cutting                                      | Cr12Mov quenching 58-62°C                                 |  |
| 21 | Electric Source  | 380V, 60HZ,3 phase  |  |
| 22 | Way Of Drive   | 1.2 inch single chain                                     |  |
| 23 | Color Of The Machine                                     | Yellow and blue   |  |
| 24 | Machine Type   | Iron Cast   |  |
| 25 | Emergency switch   | In main machine and control panel all have emergency      |  |
| 20 | Drotost  | switch for forbid any urgently accident.                  |  |
| 26 | Protect cover  | Complete mobile safety cover from roll forming to the     |  |

|    |                     | cutter.                    |
|----|---------------------|----------------------------|
| 27 | Size of the machine | L*W*H 12m*1.2m*1.2m        |
| 28 | Container Need      | 1 x40 feet (base on final) |

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

## Machine picture display



Packaging Details :

- 1. Machine is covered by plastic film.
- 2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

- 1. Delivery: within 60 days after receiving the deposit.
- 2. Package: export standard package for container.
- 3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <u>https://www.toprollformingmachine.com/?p=145146</u>