High definition Cross T Section Steel Grid Manufacturer - Rain Gutter Cold Roll Forming Machine - Haixing Industrial

Rain gutter cold roll forming machine can bend the roll formed pipe, and let the drainpipe and the bending connect to be the whole. The product after roll forming has long working time than the traditional PPC pipe, and not aging.

Rain gutter roll forming machine parameters		
1	Suitable to process	Color steel plate, galvanized sheet, aluminum coils and more.
2	Width of the feeding material	According to the profile
3	Rollers station	18 rows
4	Thickness of feeding material	0.3-0.8mm
5	Power	4+4kw
6	Size	8500*800*1500mm
7	Productivity	8-12m/min
8	Diameter of shaft	52mm
9	Weight	About 4.8 T
10	Voltage	380V 50Hz 3phases
11	Rolling material	Carbon Steel 45#
12	Material of the cutting plate	Cr12
13	Wall thickness of main forming machine	16mm steel plate
14	Main structure of the machine	300 H steel

Main components of rain gutter cold roll forming machine:

1. Decoiler----------1 set

2. Direction guilder----------1 set

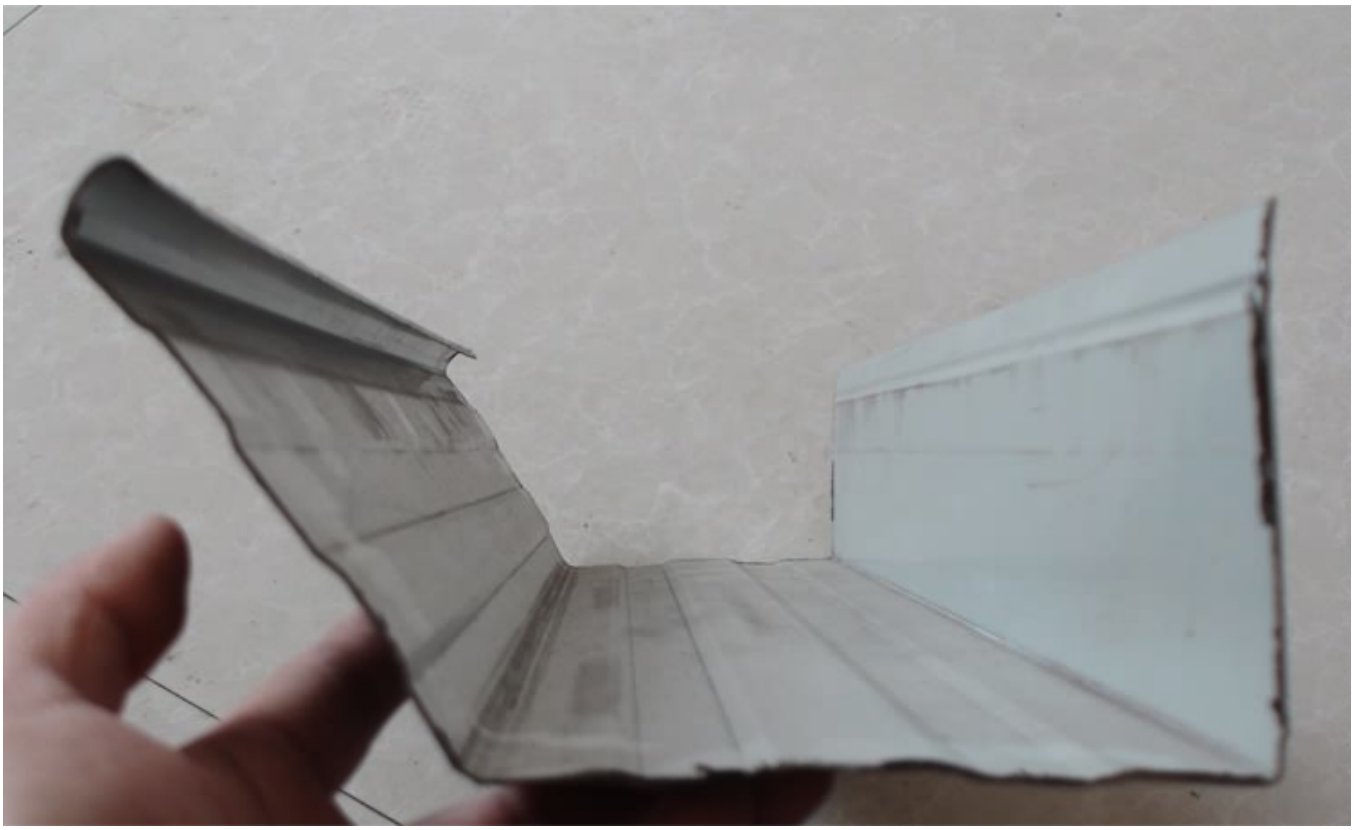
3. Roll Former machine----------1 set

4. Hydraulic cutter----------1 set

5. PLC controller----------1 set

6. Run out tables----------1set

Machine picture display



Packaging Details：

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.

2. Package: export standard package for container.

3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link：https://www.toprollformingmachine.com/?p=14570