
Special Design for Roof Ridge Cap Steel Roll Forming Machine - Automatic CZ Shaped Steel Purlin roll Forming Machine - Haixing Industrial

The advantages of the automatic CZ shaped steel purlin roll forming machine are as follows:

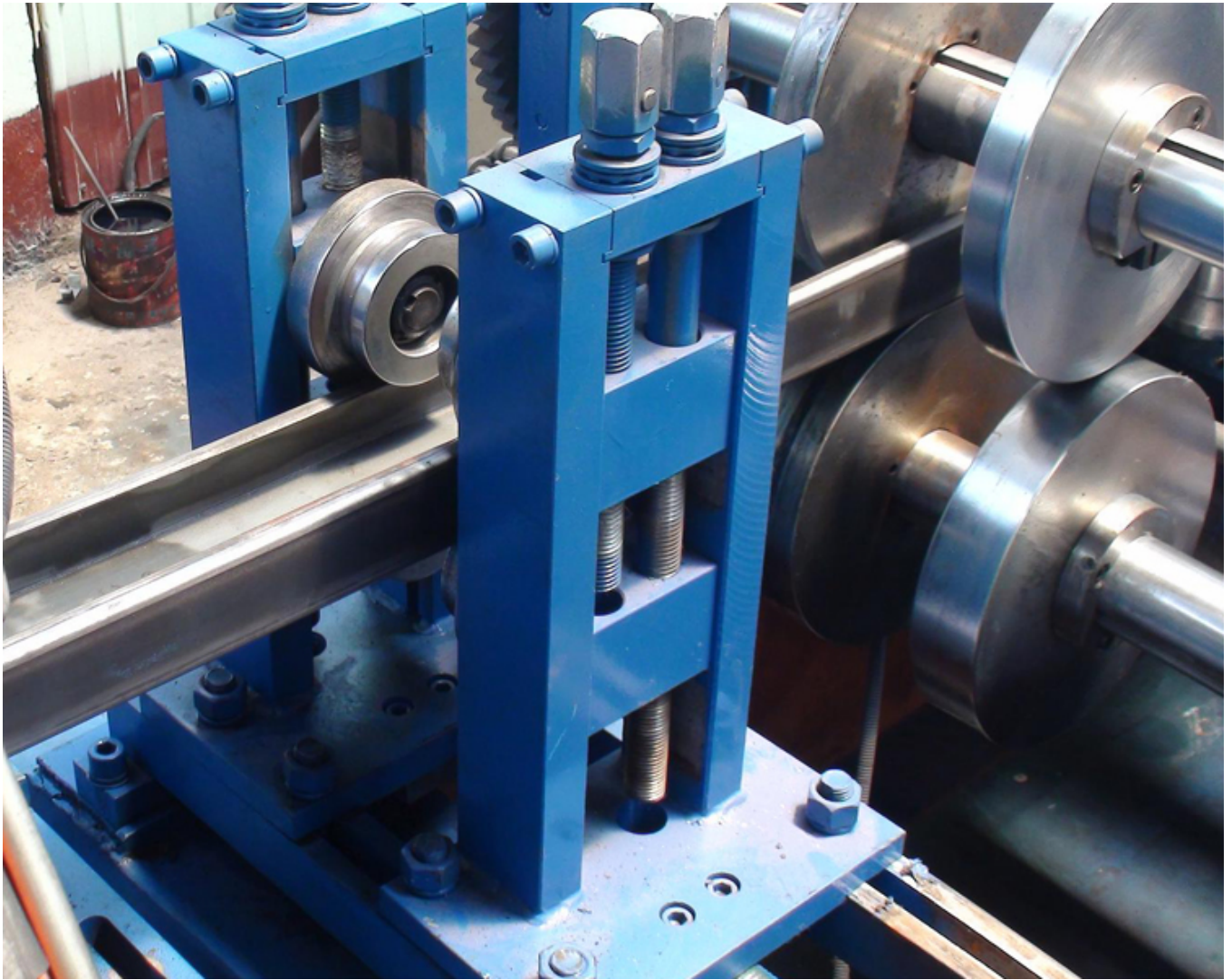
1. Produce different pur strip sizes without replacing rollers or gaskets.
2. Simple operation and low maintenance cost.
3. Infinite size (any size within the machine range) helps save material.
4. Optional punching at any position on the web and the flange side of the pur strip.

| Purlin roll forming machine parameters | | |
|--|---|--|
| 1 | Suitable to process | Steel plate |
| 2 | Rollers | 18 rows(Before and after the leveling and contains no lead to send passes) |
| 3 | Dimensions | 11*1.3*1.5m |
| 4 | Power | 11.5kw+7.5kw |
| 5 | Thickness of the plate | 1-3mm |
| 6 | Productivity | 8-10m/min |
| 7 | Middle plate thickness | 20mm |
| 8 | Driving ways | 2.6-inch China wheels and link chain |
| 9 | Diameter and material of the forming axis | 80mm |
| 10 | Weight | About 8.5T |
| 11 | Voltage | 380V 50HZ3 phase |
| 12 | Roll material | GCr15(bearing steel)hard chrome plated after heat treatment |
| 13 | Shaft material | 40Cr Modulation of heat treatment after polishing hard chromium plating |
| 14 | On both sides of the wall material | A3 steel |
| 15 | Frame | International H-beam |
| 16 | Blade material | Cr12Mov |
| 17 | Forming wheel | Bearing steel quenching |

The machine comprises the following parts:

Single-end feeding machine(max capacity 5T), Feeding leveling, Forming system, Straightening mechanism(one word original), At single + double holes, After forming shear system, Supporting material platform(6m)

Machine picture display



Terms:

1. Delivery: within 60 days after receiving the deposit
2. Package: export standard package for container
3. Payment: TT(30% by TT in advance, 70% by TT after inspect the machine before delivery)

Product link : <https://www.toprollformingmachine.com/?p=14628>