
2017 Latest Design Roof Machine Roll Forming - C channel light steel keel roll forming machine - Haixing Industrial

Equipment components of C channel light steel keel making machine:

Manual decoiling, roll forming machine, computer control system, hydraulic control system, cutting, run out table.

Light steel keel roll forming machine parameters		
1	Main motor power	4kw/3 phase (or as your request)
2	Hydraulic motor power	3kw
3	Hydraulic pressure	10~12MPa
4	Voltage	380V/3 phase/50HZ (or as your request)
5	Control System	PLC Delta /Panasonic/Siemens/
6	Main Frame	300/350mm H-Beam
7	Backboard Thickness	17/20mm
8	Chain size	1/2inch
9	Feeding material	color steel coils
10	Feeding thickness	0.18~0.8mm
11	Feeding width	Better as your profile or from our design
12	Effective width	Better as your profile or from our design
13	Productivity	0-3min
14	Roll station	11~20 roll steps(according to different design)
15	Roller diameter	75mm (according to different design)
16	Roller material	45#steel
17	Cutter material	Cr12
18	Cr-Plating size	0.05mm
19	Overall size	5000mm*1000mm*1500mm
20	Total weight	2~12T

C channel light steel keel roll forming machine picture display



Packaging Details :

1. Machine is covered by plastic film
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=14733>