
Corrugated Galvanized Roof Panel Roll Forming Machine

Corrugated galvanized roof panel roll forming machine parameters

1	Main motor power	4kW/5.5KW/7.5KW or as actual demands
2	Hydraulic motor power	3kW/4KW.5.5KW or as actual demands
3	Hydraulic pressure	10-12MPa according oil pump and pump motor
4	Voltage	380V/ 3 phase/ 50 Hz (or as your requirements)
5	Control system	Automatic PLC control system
6	Main frame	350H beams/400H beams according machine demands
7	Wall sheet thickness	16mm/18mm/20mm/22mm according machine demands
8	Chain size	1 inch/1.2inch according machine demands
9	Feeding material	Galvanized steel coil/color steel coil/aluminum steel coil
10	Feeding thickness	0.3-0.8 mm
11	Productivity	0 - 25m/min (according machine specification)
12	Roll station	Common 11rolls ro 25rolls (according to different design)
13	Roller diameter	70mm/75mm/80mm (depends on different design)
14	Roller material	45# steel
15	Cutter material	Cr12MOV
16	Cr-plating size	0.05 mm

Machine pictures



Our Advantages

1. Our machine motor are GERMAN BRAND SEMENS
2. Our roller spacer are 4 mm thick seamless steel pipe
3. Our output table can be adjust height according customer demands
4. Our PLC control console can be look around 360 degree
5. All easy-broken pars can be change within 14 month in free

Product link : <https://www.toprollformingmachine.com/?p=157742>