
China Cheap price Steel Door Frame Roll Forming Machine

Gaining purchaser gratification is our firm's intention eternally. We will make wonderful endeavours to build new and top-quality merchandise, satisfy your exclusive needs and provide you with pre-sale, on-sale and after-sale products and services for China Cheap price Steel Door Frame Roll Forming Machine, We welcome customers, business associations and friends from all parts of the world to contact us and seek cooperation for mutual benefits.

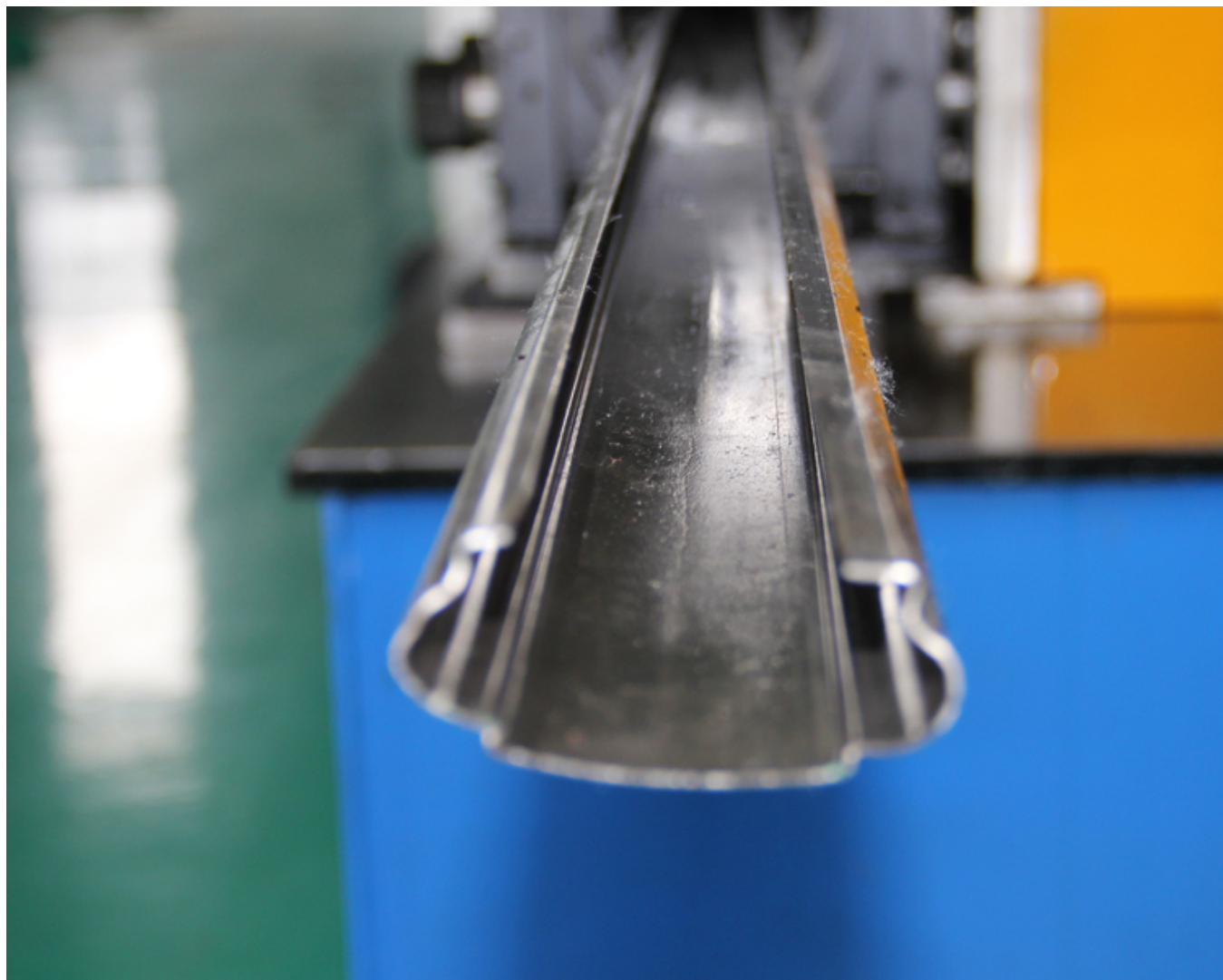
Gaining purchaser gratification is our firm's intention eternally. We will make wonderful endeavours to build new and top-quality merchandise, satisfy your exclusive needs and provide you with pre-sale, on-sale and after-sale products and services for [Cold Roll Forming Machine](#), [Steel Door Frame Making Machines](#), Adhering to the principle of "Enterprising and Truth-Seeking, Preciseness and Unity", with technology as the core, our company continues to innovate, dedicated to providing you with the highest cost-effective products and meticulous after-sales service. We firmly believe that: we are outstanding as we have been specialized.

Steel profile door frame roll forming machine parameters		
1	Material width	3 sizes. Waiting for buyer exactly profile
2	How to adjust size	Option : by PLC (It can be adjust by PLC and also in hand wheel) One side fixed and the other is adjustable by manual or PLC
3	Base frame	base frame 30 mm thick steel plate process the surface on CNC planer to keep it leveling and drill bolts and key slot by CNC
4	Rolling Speed	12-15m/min(not include cutting time)
5	Rolling Thickness	1.2-2.0mm
6	Material	GI or metal
7	Control System	PLC (Panasonic) as list in the note
8	decoiler	3 Ton manual decoiler
9	Leveling	Up in 3 roller, down in 4 roller
10	Roller Stations	About 20 stations
11	Roller Material	Gcr15, coated with chrome HRC58-62 degree
12	Shaft Material and DIA	□ 70mm, material is 45# forge steel
13	Maim Motor Power	11kw brake motor
14	Hydraulic Station Power	5.5kw
15	Hydraulic Pressure	20Mpa
16	Capacity of tonnage for punching	22Tons
17	Hydraulic pump brand	Lichao
18	Cutting	Hydraulic post-cutting for cut end product
19	Extra cutter	One more cutter for each profile
20	Material Of Cutting	Cr12Mov quenching 58-62°C
21	Electric Source	380V, 60HZ,3 phase
22	Way Of Drive	1.2 inch single chain
23	Color Of The Machine	Yellow and blue
24	Machine Type	Iron Cast
25	Emergency switch	In main machine and control panel all have emergency switch for forbid any urgently accident.
26	Protect cover	Complete mobile safety cover from roll forming to the

		cutter.
27	Size of the machine	L*W*H 12m*1.2m*1.2m
28	Container Need	1 x40 feet (base on final)

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

Machine picture display



Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=160500>