

# Factory source Speed Metal Sheet Strip Coil Slitting Production Line

Innovation, top quality and reliability are the core values of our company. These principles today extra than ever form the basis of our success as an internationally active mid-size company for Factory source Speed Metal Sheet Strip Coil Slitting Production Line, We welcome new and outdated consumers from all walks of existence to speak to us for long run enterprise relationships and acquiring mutual success!

Innovation, top quality and reliability are the core values of our company. These principles today extra than ever form the basis of our success as an internationally active mid-size company for [Coil Slitting Production Line](#), [Metal Sheet Strip Slitting Production Line](#), [Slitting Production Line](#), Our solutions are produced with the best raw materials. Every moment, we constantly improve the production programme. In order to ensure better quality and service, we now have been focusing on the production process. We have got high praise by partner. We are looking forward to establishing business relationship with you.

Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

Slitting line machine parameters		
Raw Material (if the material is stainless steel, please tell in advance)	1	Material: carbon steel and others
	2	The thickness of the material: 0.4mm-6mm.
	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm
	4	Input width: 600-1600mm
Hydraulic decoiler with car	1	The inner size: 450--610mm
	2	The Max width: 1250mm
	3	The capacity: 15T 20Ton or more
Flatting and Cutting System	1	2 shafts for feeding coil, 9 shafts for flatting
	2	material of flatting: 42CrMo heat treated 50-52.
	3	hydraulic system.
	4	2 sets cutting blade
	5	width of cutting: 600mm--1220mm.
	6	the material of blade mould: Gr12MoV
	7	power: 22KW Motor with ZQ650 Reducer
Slitting system	1	The width range: 200--1300mm
	2	The precious of the width: $\pm 1$ mm
	3	The speed of slitting: 25m/min
	4	The width can be change.
	5	Material of the slitting: Cr12MoV.
	6	Hardness of slitting blade: HRC5860.
	7	Slitting: 2~3mm 6 lines.
	8	Quantity of blades: 10 sets.
	9	Width of side scrap: 3-15mm
	10	The precious of side scrap: $\pm 0.5$ mm
	11	Quantity of side scrap: 2 strips
	12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Control System	1	Screen: 3.2inch button screen
	2	PLC: Delta
Electrical collecting machine with car	1	Material inner: 550-650mm
	2	Max Coil width: 1500mm

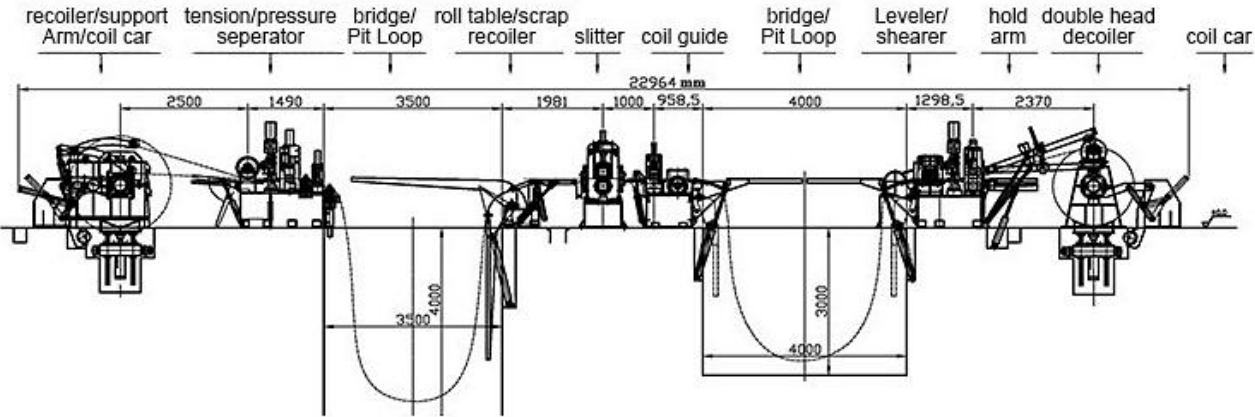
---

	3	Carrying capacity: 5T
	4	Automatic relax or collect
	5	Power: 22KW

**Working process**

Decoiler ----flatting and cutting---slitting-----flatting and collecting

**work process**



**Machine picture display**



---

### **Packaging Details?**

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Product link : <https://www.toprollformingmachine.com/?p=164814>