# Ordinary Discount Steel Door Making Machines Steel Profile Roller Shutter Door Gate Frame Forming Machine

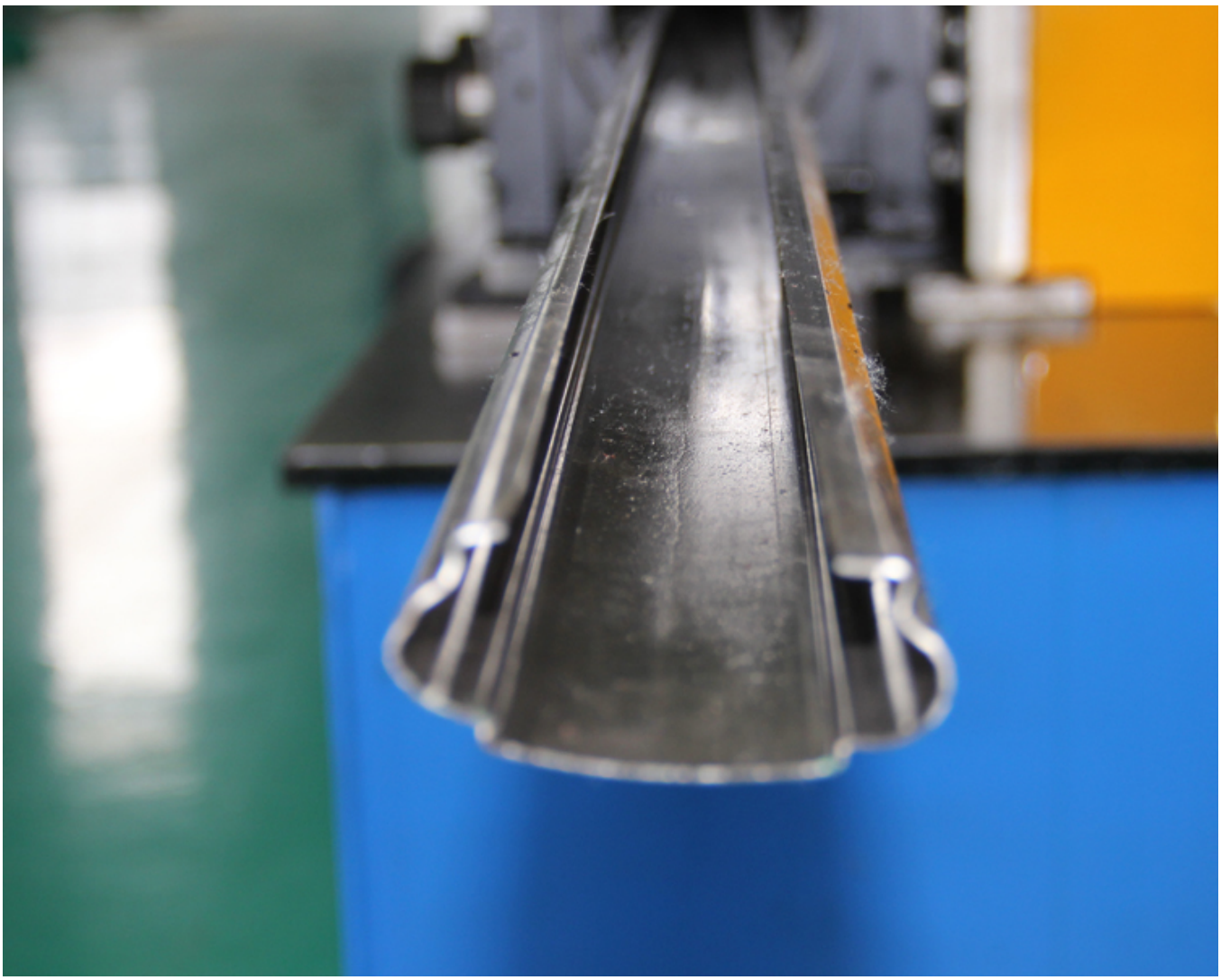
Our well-equipped facilities and exceptional good quality manage throughout all stages of production enables us to guarantee total shopper satisfaction for Ordinary Discount Steel Door Making Machines Steel Profile Roller Shutter Door Gate Frame Forming Machine, Should further more info be required, remember to call us at any time!
Our well-equipped facilities and exceptional good quality manage throughout all stages of production enables us to guarantee total shopper satisfaction for Roller Shutter Door Gate Frame Forming Machine, Steel Door Making Machines, Steel Profile Roller Shutter Door Gate Frame Forming Machine, Welcome to visit our company, factory and our showroom where displays various hair merchandise that will meet your expectation. Meanwhile, it is convenient to visit our website, and our sales staff will try their best to deliver you the best service. Please contact us if you have to have more information. Our aim is to help customers realize their goals. We have been making great efforts to achieve this win-win situation.

| Steel profile door frame roll forming machine parameters | | |
|---|---|---|
| 1 | Material width | 3 sizes. Waiting for buyer exactly profile |
| 2 | How to adjust size | Option : by PLC (It can be adjust by PLC and also in hand wheel)<br>One side fixed and the other is adjustable by manual or PLC |
| 3 | Base frame | base frame 30 mm thick steel plate process the surface on CNC planer to keep it leveling and drill bolts and key slot by CNC |
| 4 | Rolling Speed | 12-15m/min(not include cutting time) |
| 5 | Rolling Thickness | 1.2-2.0mm |
| 6 | Material | GI or metal |
| 7 | Control System | PLC (Panasonic) as list in the note |
| 8 | decoiler | 3 Ton manual decoiler |
| 9 | Leveling | Up in 3 roller, down in 4 roller |
| 10 | Roller Stations | About 20 stations |
| 11 | Roller Material | Gcr15, coated with chrome HRC58-62 degree |
| 12 | Shaft Material and DIA | □ 70mm, material is 45# forge steel |
| 13 | Maim Motor Power | 11kw brake motor |
| 14 | Hydraulic Station Power | 5.5kw |
| 15 | Hydraulic Pressure | 20Mpa |
| 16 | Capacity of tonnage for punching | 22Tons |
| 17 | Hydraulic pump brand | Lichao |
| 18 | Cutting | Hydraulic post-cutting for cut end product |
| 19 | Extra cutter | One more cutter for each profile |
| 20 | Material Of Cutting | Cr12Mov quenching 58-62ºC |
| 21 | Electric Source | 380V, 60HZ,3 phase |
| 22 | Way Of Drive | 1.2 inch single chain |
| 23 | Color Of The Machine | Yellow and blue |
| 24 | Machine Type | Iron Cast |
| 25 | Emergency switch | In main machine and control panel all have emergency switch for forbid any urgently accident. |

| | | |
|---|---|---|
| 26 | Protect cover | Complete mobile safety cover from roll forming to the cutter. |
| 27 | Size of the machine | L*W*H 12m*1.2m*1.2m |
| 28 | Container Need | 1 x40 feet (base on final) |

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

Machine picture display



Packaging Details：

1. Machine is covered by plastic film.

2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.

2. Package: export standard package for container.

3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link：https://www.toprollformingmachine.com/?p=170576