## Factory made hot-sale New Type Sheet Metal Steel Coil Slitting Line

Our personnel are always in the spirit of "continuous improvement and excellence", and together with the top-quality good quality solutions, favorable selling price and superior after-sales providers, we try to acquire each customer's rely on for Factory made hot-sale New Type Sheet Metal Steel Coil Slitting Line, Our company warmly welcome friends from all over the world to visit, investigate and negotiate business.

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Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

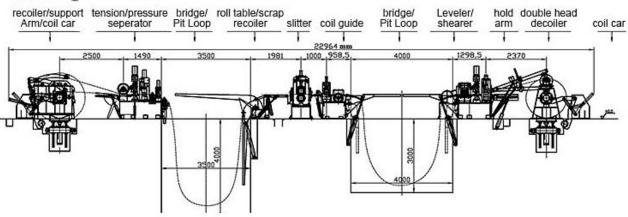
advance) Hydraulic decoiler With car  The inner size: 450610mm The inner size: 450610mm The Max width: 1250mm The capacity: 15T 20Ton or more  Flatting and Cutting System  Input width: 600-1600mm The inner size: 450610mm The Max width: 1250mm The capacity: 15T 20Ton or more  2 shafts for feeding coil, 9 shafts for flatting Hydraulic system.  2 material of flatting: 42CrMo heat treated 50-52.  Hydraulic system.  4 2 sets cutting blade  5 width of cutting: 600mm1220mm. 6 the material of blade mould: Gr12MoV To power: 22KW Motor with ZQ650 Reducer  Slitting system The width range: 2001300mm The precious of the width: ±1mm The speed of slitting: 25m/min The width can be change.  Material of the slitting: Cr12MoV. Hardness of slitting blade: HRC5860. Tilting: 2~3mm 6 lines. Quantity of blades: 10 sets.			Slitting line machine parameters
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Width of side coren; 2 15mm		8	Quantity of blades: 10 sets.
widii of side scrap: 5-15mm		9	Width of side scrap: 3-15mm
The precious of side scrap: ±0.5mm		10	The precious of side scrap: ±0.5mm
Quantity of side scrap: 2 strips		11	Quantity of side scrap: 2 strips
Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.		12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Control System 1 Screen: 3.2inch button screen	trol System	1	Screen: 3.2inch button screen
PLC: Delta		2	PLC: Delta
Electrical collecting 1 Material inner: 550-650mm	trical collecting	1	Material inner: 550-650mm
machine with car 2 Max Coil width: 1500mm	hine with car	2	Max Coil width: 1500mm

3	Carrying capacity: 5T
4	Automatic relax or collect
5	Power: 22KW

## **Working process**

Decoiler ----flatting and cutting----flatting and collecting

## work process



Machine picture display



Packaging Details?
1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.  Product link: <a href="https://www.toprollformingmachine.com/?p=173408">https://www.toprollformingmachine.com/?p=173408</a>