
Bottom price Excellent Roof Machine Roll Forming Ibr Roof Sheet Machine

Our commission would be to serve our customers and clientele with very best excellent and aggressive portable digital products for Bottom price Excellent Roof Machine Roll Forming Ibr Roof Sheet Machine, All the time, we have been paying attention on all details to insure each product satisfied by our customers.

Our commission would be to serve our customers and clientele with very best excellent and aggressive portable digital products for [Ibr Roof Sheet Machine](#), [Precast Wall Panel Machine](#), [Wall Panel Making Machine](#), With more and more Chinese products around the world, our international business is developing rapidly and economic indicators big increase year by year. We have enough confidence to offer you both better products and service, because we are more and more powerful, professional and experience in domestic and international.

IBR roof sheets made of IBR roof panel roll forming machines generally refers to a profiled tile of an effective width of 686.

Roof roll forming machine parameters		
1	Main motor power	4kW, 3-phase or as your requests
2	Hydraulic motor power	3kW
3	Hydraulic pressure	10-12MPa
4	Voltage	380V/3-phase/50Hz (or as your requirements)
5	Control system	PLC delta inverter
6	Mainframe	300/350mm H-beam or 350mm
7	Backboard thickness	16mm
8	Chain size	1 Inch
9	Feeding material	color steel coils
10	Feeding thickness	0.3-0.8mm
11	Feeding width	1000mm or 940mm
12	Effective width	686mm
13	Productivity	0-15/min
14	Roll station	13 roll steps (according to different design)
15	Roller diameter	70mm (depends on different design)
16	Roller material	45# steel
17	Cutter material	Cr12
18	Cr-plating size	0.05mm
19	Overall size	6800*1400*1150mm
20	Total weight	4.8 tons

Components:

Manual un-coiler: 1 set

Guiding platform: 1 set

Coil strip leveler: 1 set

Main machine of roll forming: 1 set

Electric-motor: 1 set

Cutting device: 1 set

Hydraulic station: 1 set

PLC control: 1 set

Supporter table: 1 set

Machine picture display



Packaging Details :

1. machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=173497>