
Top Suppliers Used Metal Roof Panel Roll Forming Machine Appearance Steel Profile Roller Shutter Door Gate Frame Shaping Machine

Our corporation since its inception, constantly regards solution excellent as organization life, constantly increase creation technology, increase merchandise good quality and continually strengthen business total quality management, in strict accordance while using the national standard ISO 9001:2000 for Top Suppliers Used Metal Roof Panel Roll Forming Machine Appearance Steel Profile Roller Shutter Door Gate Frame Shaping Machine, We believe this sets us apart from the competition and makes buyers choose and trust us. We all wish to generate win-win deals with our prospects, so give us a phone today and make a new friend!

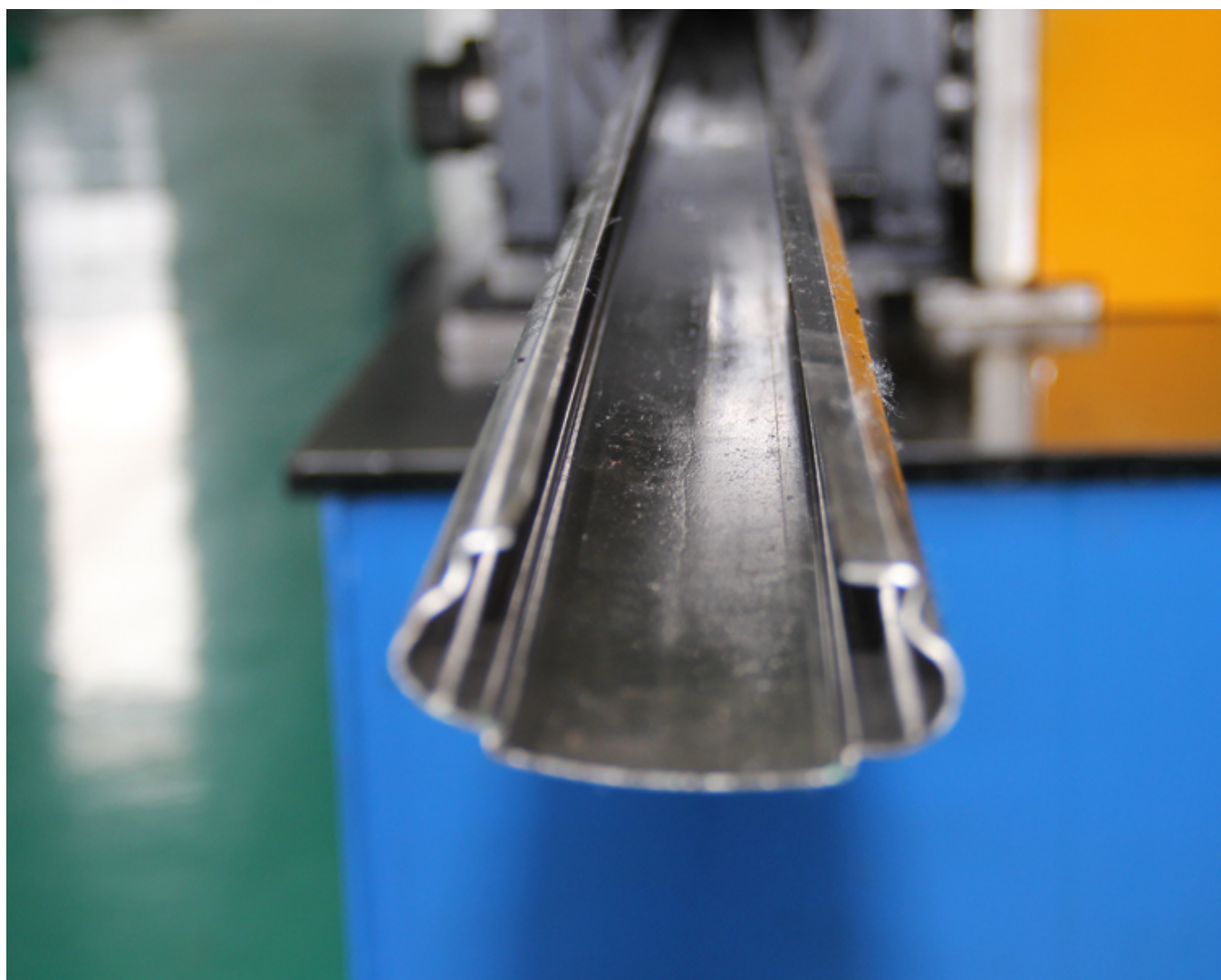
Our corporation since its inception, constantly regards solution excellent as organization life, constantly increase creation technology, increase merchandise good quality and continually strengthen business total quality management, in strict accordance while using the national standard ISO 9001:2000 for [Steel Profile Shutter Door Frame Machine](#), [Steel Shutter Gate Frame Machine](#), [Used Metal Roof Panel Roll Forming Machine](#), Our aim is to help customers realize their goals. We are making great efforts to achieve this win-win situation and sincerely welcome you to join us. In a word, when you choose us, you choose a perfect life. Welcome to visit our factory and welcome your order! For further inquiries, you should do not hesitate to contact us.

Steel profile door frame roll forming machine parameters		
1	Material width	3 sizes. Waiting for buyer exactly profile
2	How to adjust size	Option : by PLC (It can be adjust by PLC and also in hand wheel) One side fixed and the other is adjustable by manual or PLC
3	Base frame	base frame 30 mm thick steel plate process the surface on CNC planer to keep it leveling and drill bolts and key slot by CNC
4	Rolling Speed	12-15m/min(not include cutting time)
5	Rolling Thickness	1.2-2.0mm
6	Material	GI or metal
7	Control System	PLC (Panasonic) as list in the note
8	decoiler	3 Ton manual decoiler
9	Leveling	Up in 3 roller, down in 4 roller
10	Roller Stations	About 20 stations
11	Roller Material	Gcr15, coated with chrome HRC58-62 degree
12	Shaft Material and DIA	□ 70mm, material is 45# forge steel
13	Maim Motor Power	11kw brake motor
14	Hydraulic Station Power	5.5kw
15	Hydraulic Pressure	20Mpa
16	Capacity of tonnage for punching	22Tons
17	Hydraulic pump brand	Lichao
18	Cutting	Hydraulic post-cutting for cut end product
19	Extra cutter	One more cutter for each profile
20	Material Of Cutting	Cr12Mov quenching 58-62°C
21	Electric Source	380V, 60HZ,3 phase

22	Way Of Drive	1.2 inch single chain
23	Color Of The Machine	Yellow and blue
24	Machine Type	Iron Cast
25	Emergency switch	In main machine and control panel all have emergency switch for forbid any urgently accident.
26	Protect cover	Complete mobile safety cover from roll forming to the cutter.
27	Size of the machine	L*W*H 12m*1.2m*1.2m
28	Container Need	1 x40 feet (base on final)

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

Machine picture display



Packaging Details :

1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

1. Delivery: within 60 days after receiving the deposit.
2. Package: export standard package for container.
3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <https://www.toprollformingmachine.com/?p=173502>