Professional China Servo-Motor Control Arch Machine -Factory Cheap Hot Wet Type No.4/hair Line Stainless Steel Surface Grinding And Polishing Machine - Haixing Industrial

owing to very good company, a variety of top of the range merchandise, competitive charges and efficient delivery, we take pleasure in a very good track record amongst our clients. We've been an energetic organization with wide market for Factory Cheap Hot Wet Type No.4/hair Line Stainless Steel Surface Grinding And Polishing Machine, Welcome around the world consumers to speak to us for organization and long-term cooperation. We'll be your reputable partner and supplier of auto areas and accessories in China.

owing to very good company, a variety of top of the range merchandise, competitive charges and efficient delivery, we take pleasure in a very good track record amongst our clients. We've been an energetic organization with wide market for Metal Sheet Surface Polishing Grinding Machine, No.4 Polishing Machine For Scotch Brite Finish, We have been persisting in the business essence "Quality First, Honoring Contracts and Standing by Reputations, providing customers with satisfying goods and service. " Friends both at home and abroad are warmly welcome to establish everlasting business relations with us.

Slitting machine line cuts the metal coil into strips of various widths required, and then collects the strip into small rolls for use in the next process.

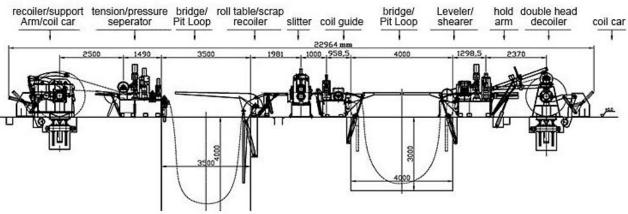
		Slitting line machine parameters
Raw Material (if the	1	Material: carbon steel and others
material is stainless	2	The thickness of the material: 0.4mm-6mm.
steel, please tell in	3	Width: 10mm, 12mm, 15mm, 20mm, 25mm, 30mm, 40mm, 50mm, 60mm
advance)	4	Input width: 600-1600mm
Hydraulic decoiler	1	The inner size: 450610mm
with car	2	The Max width: 1250mm
	3	The capacity: 15T 20Ton or more
Flatting and Cutting	1	2 shafts for feeding coil, 9 shafts for flatting
System	2	material of flatting: 42CrMo heat treated 50-52.
	3	hydraulic system.
	4	2 sets cutting blade
	5	width of cutting: 600mm1220mm.
	6	the material of blade mould: Gr12MoV
	7	power: 22KW Motor with ZQ650 Reducer
Slitting system	1	The width range: 2001300mm
	2	The precious of the width: ±1mm
	3	The speed of slitting: 25m/min
	4	The width can be change.
	5	Material of the slitting: Cr12MoV.
	6	Hardness of slitting blade: HRC5860.
	7	Slitting: 2~3mm 6 lines.
	8	Quantity of blades: 10 sets.
	9	Width of side scrap: 3-15mm
	10	The precious of side scrap: ±0.5mm
	11	Quantity of side scrap: 2 strips
	12	Power of the slitting: 37KW, 1000r/min, with ZQ750 Reducer.
Control System	1	Screen: 3.2inch button screen

	2	PLC: Delta
Electrical collecting	1	Material inner: 550-650mm
machine with car	2	Max Coil width: 1500mm
	3	Carrying capacity: 5T
	4	Automatic relax or collect
	5	Power: 22KW

Working process

Decoiler ----flatting and cutting----flatting and collecting

work process



Machine picture display



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Packaging Details?
1. Machine is covered by plastic film.
2. PLC control box, spare parts and other small parts are packed by wooden carton box.
Product link: https://www.toprollformingmachine.com/?p=180422
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