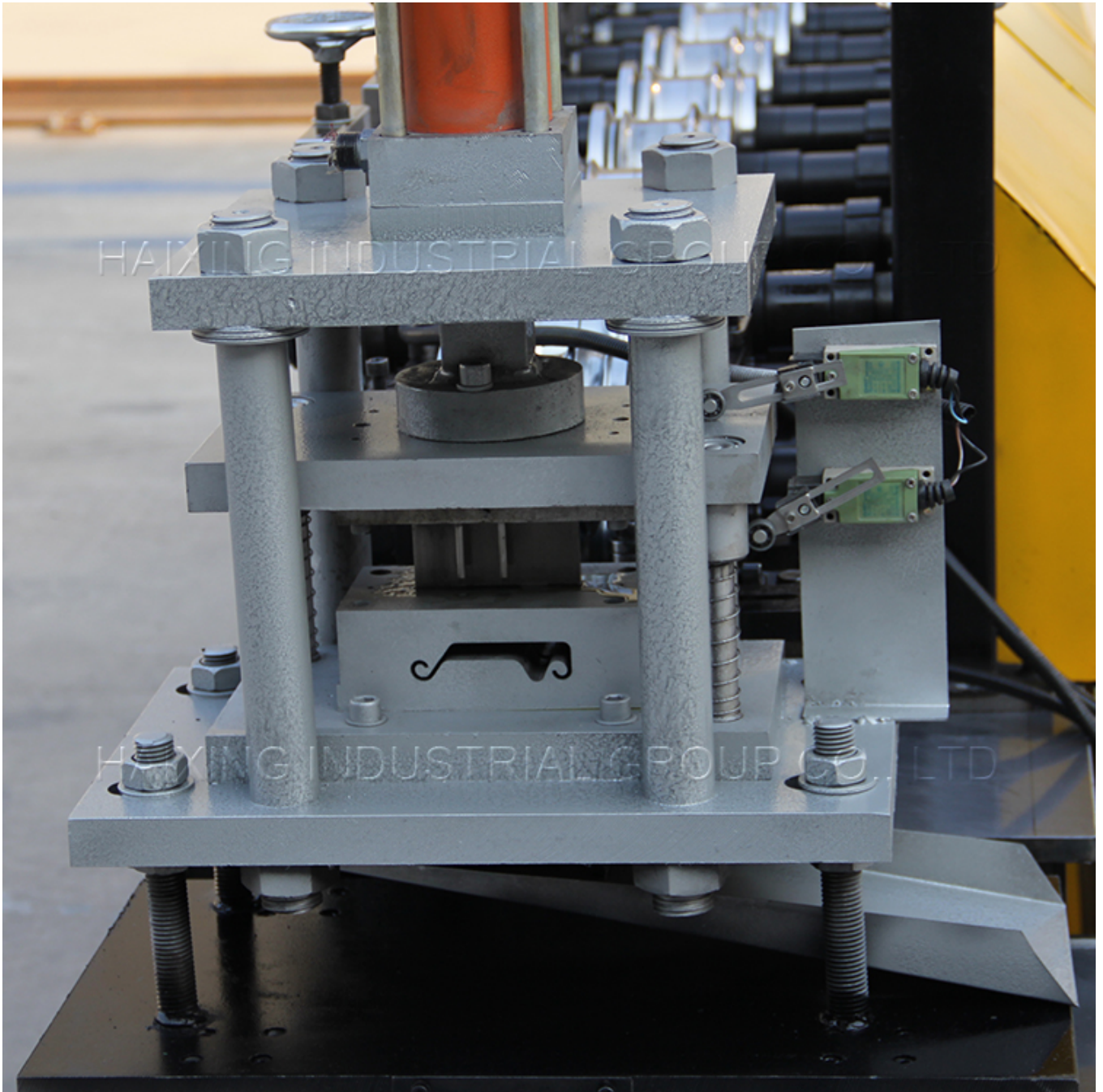

Shutter door roll forming machine hydraulic guide column cutting system

Parameters of shutter door roll forming machine hydraulic guide column cutting system

1	Uncoiler	3 tons manual uncoiler
2	Feeding guide	2 roller feeding guide
3	Forming rollers	14 station rollers
4	Roller material	50mm diameter cr12 steel, with twice CNC precise process
5	Forming body	100mm x 80mm square pipe with 3.5mm
6	Forming body outside	With 16mm steel plate welded
7	Transmission	Gear transmission
8	Raw material	Galvanized steel, galvalume steel, color steel coil
9	Raw material thick range	0.5mm to 1.2mm
10	Unloading support	2 pieces 3 meters
11	Main motor	3KW/4KW
12	Pump motor	3KW/4KW
13	PLC control system	Automatic control system, language: English, Spanish, Russian and so on.
14	Electric elements	PLC control panel, transducer imported from Mitsubishi of Japan. Other elements are from famous suppliers of China.
15	Cutter blades	Cr12 mold steel with quenched treatment.
16	Factory area	The machine is the 7m length and 2m width, and output sheet according to the customer the longest sheet to calculate
17	Warrant time	14 months

Machine pictures:









Advantages of our roll forming machines

- 1, Our machine can use galvanized steel, color steel plate or aluminum plate as material board.
- 2, Using computer control, PLC display. Therefore the machine is easy to operate, stable and reliable operation, durable, maintenance-free.
3. We can manufacture and design various roll forming machines according to customer requirements.

Material:

- 1) Coil width: 136 mm or 125 mm;
- 2) Suitable coil thickness: 0.6-1.0 mm;

3) Suitable raw materials: galvanized (GI), we test machine as our 114 mm width steel coil;

4) The yield strength of raw material: 235 Mpa-550 Mpa.

Our Advantage:

1. Our machine motor is GERMAN BRAND SIEMENS;
2. Our roller spacer is 4 mm thick seamless steel pipe;
3. Our output table can adjust the height according to customer demands;
4. Our PLC control console can look around 360 degrees;
5. All easy-broken parts can be changed within 14 months in free.

Product link : <https://www.toprollformingmachine.com/?p=185144>