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## Automatic Rolling Door Sheet Forming Machine

The automatic rolling door sheet forming machine adopts PLC control panel, and its language can be used in English, Spanish, Russian, etc.. Our rolling doors use sensors imported from Mitsubishi, Japan. Other parts are from well-known suppliers in China. This makes our machines have high quality and long service life.

### Automatic rolling door sheet forming machine parameters

1	Uncoiler	3 tons manual uncoiler
2	Feeding guide	2 roller feeding guide
3	Forming rollers	14 station rollers
4	Roller material	50mm diameter cr12 steel, with twice CNC precise process
5	Forming body	100mm x 80mm square pipe with 3.5mm
6	Forming body outside	With 16mm steel plate welded
7	Transmission	Gear transmission
8	Raw material	Galvanized steel, galvalume steel, color steel coil
9	Raw material thick range	0.5mm to 1.2mm
10	Unloading support	2 pieces 3 meters
11	Main motor	3KW/4KW
12	Pump motor	3KW/4KW
13	PLC control system	Automatic control system, language: English, Spanish, Russian and so on.
14	Electric elements	PLC control panel, transducer imported from Mitsubishi of Japan. Other elements are from famous suppliers of China.
15	Cutter blades	Cr12 mold steel with quenched treatment.
16	Factory area	The machine is the 7m length and 2m width, and output sheet according to the customer the longest sheet to calculate
17	Warrant time	14 months

Automatic rolling door sheet forming machine Details:



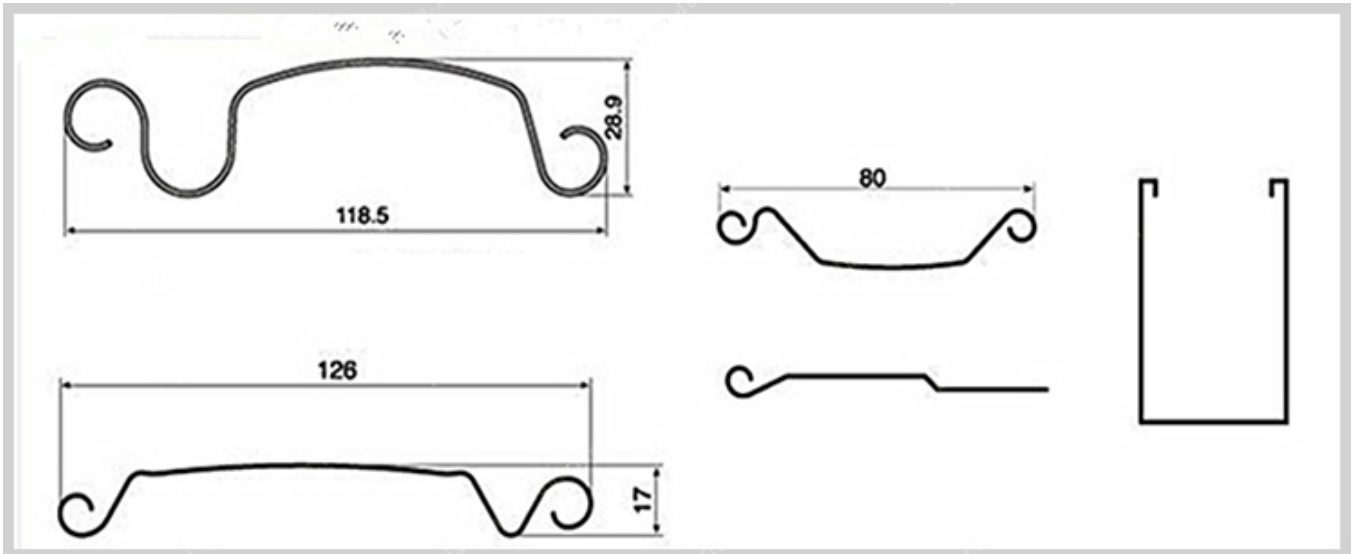
#### Advantages of our roll forming machines

- 1, Our machine can use galvanized steel, color steel plate or aluminum plate as material board.
- 2, Using computer control, PLC display. Therefore the machine is easy to operate, stable and reliable operation, durable, maintenance-free.
- 3, We can manufacture and design various roll forming machines according to customer requirements.

#### Machine components:

- 1) Manual decoiler\*1 pcs (capacity: 3 tons);
- 2) Guiding equipment\*1 pcs;
- 3) Roll forming equipment\*1 pcs;
- 4) Post cutting blade\*1 pcs;
- 5) Hydraulic station\*1 pcs;
- 6) PLC control system\*1 pcs;
- 7) Receiving table\*1 pcs.

#### Popular drawings:



Product link : <https://www.toprollformingmachine.com/?p=187242>