## OEM/ODM Supplier Steel Door Window Frame Roll Forming Machine

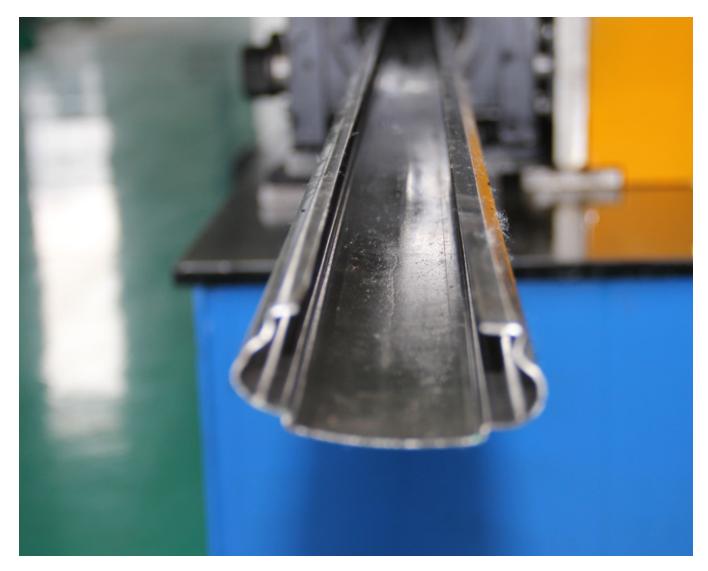
Good quality To start with, and Purchaser Supreme is our guideline to offer the top service to our customers. Presently, we've been seeking our best to be amongst the top exporters inside our industry to fulfill consumers extra need to have for OEM/ODM Supplier Steel Door Window Frame Roll Forming Machine, Created items with brand worth. We attend seriously to produce and behave with integrity, and from the favor of buyers in your house and abroad from the xxx industry. Good quality To start with, and Purchaser Supreme is our guideline to offer the top service to our customers. Presently, we've been seeking our best to be amongst the top exporters inside our industry to fulfill consumers extra need to have for Door Frame Roll Forming Machine, Roll Forming Machine, Steel Door Roll Forming Machine, With a fully integrated operation system, our company has won a good fame for our high quality merchandise, reasonable prices and good services. Meanwhile, we've got established a strict quality management system conducted in material incoming, processing and delivery. Abiding by the principle of "Credit first and customer supremacy", we sincerely welcome clients from home and abroad to cooperate with us and advance together to create a brilliant future.

	Steel profile door frame roll forming machine parameters		
1	Material width	3 sizes. Waiting for buyer exactly profile	
2	How to adjust size	Option : by PLC (It can be adjust by PLC and also in hand	
		wheel)	
		One side fixed and the other is adjustable by manual or	
		PLC	
3	Base frame	base frame 30 mm thick steel plate process the surface	
		on CNC planer to keep it leveling and drill bolts and key	
		slot by CNC	
4	Rolling Speed	12-15m/min(not include cutting time)	
5	Rolling Thickness	1.2-2.0mm	
6	Material	GI or metal	
7	Control System	PLC (Panasonic) as list in the note	
8	decoiler	3 Ton manual decoiler	
9	Leveling	Up in 3 roller, down in 4 roller	
10	Roller Stations	About 20 stations	
11	Roller Material	Gcr15, coated with chrome HRC58-62 degree	
12	Shaft Material and DIA	70mm, material is 45# forge steel	
13	Maim Motor Power	11kw brake motor	
14	Hydraulic Station Power	5.5kw	
15	Hydraulic Pressure	20Мра	
16	Capacity of tonnage for	22Tons	
	punching		
17	Hydraulic pump brand	Lichao	
18	Cutting	Hydraulic post-cutting for cut end product	
19	Extra cutter	One more cutter for each profile	
20	Material Of Cutting	Cr12Mov quenching 58-62°C	
21	Electric Source	380V, 60HZ,3 phase	
22	Way Of Drive	1.2 inch single chain	
23	Color Of The Machine	Yellow and blue	
24	Machine Type	Iron Cast	

25	Emergency switch	In main machine and control panel all have emergency switch for forbid any urgently accident.
26	Protect cover	Complete mobile safety cover from roll forming to the
		cutter.
27	Size of the machine	L*W*H 12m*1.2m*1.2m
28	Container Need	1 x40 feet (base on final)

The steel door frame roll forming machine is a complete product line. After roll forming by our production line, we could make very smooth and beautiful steel door frame without any scratch on surface.

## Machine picture display



Packaging Details :

- 1. Machine is covered by plastic film.
- 2. PLC control box, spare parts and other small parts are packed by wooden carton box.

Terms:

- 1. Delivery: within 60 days after receiving the deposit.
- 2. Package: export standard package for container.
- 3. Payment: TT (30% by TT in advance, 70% by TT after inspect the machine before delivery).

Product link : <u>https://www.toprollformingmachine.com/?p=187965</u>