
Galvanized panel roll forming machine

The galvanized panel roll forming machine adopts PLC control panel, and its language can be used in English, Spanish, Russian, etc.. Our galvanized panel roll forming machine use sensors imported from Mitsubishi, Japan. Other parts are from well-known suppliers in China. This makes our machines have a high quality and long service life.

Galvanized panel roll forming machine parameters

1	Main motor power	4kW/5.5KW/7.5KW or as actual demands
2	Hydraulic motor power	3kW/4KW.5.5KW or as actual demands
3	Hydraulic pressure	10-12MPa according oil pump and pump motor
4	Voltage	380V/ 3 phase/ 50 Hz (or as your requirements)
5	Control system	Automatic PLC control system
6	Main frame	350H beams/400H beams according machine demands
7	Wall sheet thickness	16mm/18mm/20mm/22mm according machine demands
8	Chain size	1 inch/1.2inch according machine demands
9	Feeding material	Galvanized steel coil/color steel coil/aluminum steel coil
10	Feeding thickness	0.3-0.8 mm
11	Productivity	0 - 25m/min (according machine specification)
12	Roll station	Common 11rolls ro 25rolls (according to different design)
13	Roller diameter	70mm/75mm/80mm (depends on different design)
14	Roller material	45# steel
15	Cutter material	Cr12MOV
16	Cr-plating size	0.05 mm

Machine pictures



Our Advantages

1. Our machine motor are GERMAN BRAND SIEMENS
2. Our roller spacer are 4 mm thick seamless steel pipe
3. Our output table can be adjust height according customer demands
4. Our PLC control console can be look around 360 degree
5. All easy-broken pars can be change within 14 month in free

Product link : <https://www.toprollformingmachine.com/?p=189226>