
Corrugated roof and wall panel roll forming machine 850

The corrugated roof and wall panel roll forming machine adopts PLC control panel, and its language can be used in English, Spanish, Russian, etc.. Our corrugated roof and wall panel roll forming machine use sensors imported from Mitsubishi, Japan. Other parts are from well-known suppliers in China. This makes our machines have a high quality and long service life.

parameters :

1	Main motor power	4kW/5.5KW or as actual demands
2	Hydraulic motor power	3kW/4KW or as actual demands
3	Hydraulic pressure	10-12MPa according oil pump and pump motor
4	Voltage	380V/ 3 phase/ 50 Hz (or as your requirements)
5	Control system	Automatic PLC control system
6	Main frame	350H beams/400H beams according machine demands
7	Wall sheet thickness	16mm/18mm/20mm/22mm according machine demands
8	Chain size	1 inch/1.2inch according machine demands
9	Feeding material	Galvanized steel coil/color steel coil/aluminum steel coil
10	Feeding thickness	0.3-0.8 mm
11	Productivity	10 – 25m/min (according machine specification)
12	Roll station	Common 11rolls ro 25rolls (according to different design)
13	Roller diameter	70mm/75mm/80mm (depends on different design)
14	Roller material	45# steel
15	Cutter material	Cr12MOV
16	Cr-plating size	0.05 mm





Product link : <https://www.toprollformingmachine.com/?p=194686>